

ABEBA®

OCCUPATIONAL SHOES

MADE FOR YOU



www.abeba.com



Dear business partner, dear customer,



the basis of a high quality shoe is besides the technical expertise and know-how the passion for shoes. Understanding and respect for the person and his needs in everyday worklife are ABEBA's major motivation for the development of safety and occupational shoes. By living this philosophy we create the difference: Perfect protection, a healthy foot climate and best wearing comfort for an every day use.

Our main focus is to offer the best quality products therefore we make the highest demands on the materials used and the most accurate way of manufacturing.

Our demand is to exceed your demands!

ABEBA is one of the largest and most modern shoe manufacturers in Europe with customers in more than 30 countries worldwide. With our German warehouse, our French subsidiary and our production facilities in several European countries we are always ready to meet your demands.

Since 1st of June 2007 ABEBA is part of the traditional Polish shoe manufacturer Protektor. The Protektor S.A. is listed at the Warsaw stock exchange.

ABEBA safety and occupational shoes are exclusively available at specialized dealers and distributors in worldwide more than 2,000 outlets with specially trained personnel.

Together with our European sales team we are happy to answer your questions about ABEBA and our products. We can assure you that we will find the best solution customized to your particular needs.

Thank you for the trust in our company!

Your  team

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Imprint

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Our sales documents are also available in German and French.

We reserve the right to modify models, colours and technical details as well as the right to make a compensation or subsequent delivery. Printed on environmentally friendly paper.



38 EASY

Fashion fades, only style remains the same

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KITCHENS AND FOOD INDUSTRY

HACCP

HACCP – Hazard Analysis Critical Control Points – is a monitoring system using risk analysis. This serves to identify, assess and combat major health risks caused by foodstuffs. In the production, treatment and processing of foodstuffs, all possible effects which might cause health problems by eating such food must be eliminated from the very beginning.

More information is available on your local HACCP website. ABEBA Shoes are manufactured using only materials fully certified and approved by us. With this comprehensive qualityassurance, we guarantee that no materials susceptible to bacterial infection are used. Ask our trained personnel and specialist dealers for the correct footwear for your needs. Please ask us for any support.

We are prepared!

Numerous styles have already been microbiologically tested by the Test and Research Institute Pirmasens (PFI) and have been certified according to Baumgart (HACCP-compliant). Please refer to all shoes marked with the „A-micro“ and „HACCP-compliant“ icon.



HACCP - HAZARD ANALYSIS CRITICAL CONTROL POINTS

- 1. Conduct a Hazard Analysis**
- 2. Identify the Critical Control Points (CCPs)**
- 3. Establish Critical Limits**
- 4. Monitor CCPs**
- 5. Establish Corrective Plan**
- 6. Verification of the system**
- 7. Record keeping**

ESD ELECTROSTATIC DISCHARGE

Electrostatic Discharge (ESD) means the compensation of big differences in potential that causes high voltage pulses. This voltage pulse can cause damages or even destroy electronic components.

Potential differences often result from friction or contact and separation of items. By this a human can be charged up to 30.000 Volts. The electrostatic discharge can only be felt by a person from 2.000 Volt on as a small electric shock. However electrostatic sensitive devices can be harmed by a blocking voltage of 5 – 30 V. Therefore while working with electrostatic sensitive devices actions have to be taken to reduce electrical charges reliable and prevent the occurrence of quick discharge.

Actions against static discharge are described in the EN 61340-5-1 standard. An effective grounding of persons by using ESD footwear serves to protect sensitive devices by frequently discharging the human body.

ESD shoes are made to discharge the electrostatic charge through the ground to the earth potential. The resistance of the system Person-Shoe-Ground shall be below 35 MΩ according to EN 61340-5-1 (verification). The qualification of the ESD footwear according to EN 61340-4-3 is measured in relation to the climate class 1 (12% RH), 2 (25% RH) and 3 (50% RH).

According to EN 61340-4-3 the shoe is preconditioned adequately and measured filled with a defined quantity of metal balls on a metal plate. Here the resistance shall be below 100 MΩ.

In practice the discharge capacity of ESD footwear is not only highly depending on the climatic environment (humidity and temperature) but also on factors like contamination and condition of the flooring as well as the electrical resistance of the person's body. ESD representatives of a company have to check frequently if the implemented ESD products still work in a proper way. Where ESD footwear is worn the resistance of the flooring should not influence the functionality of the ESD shoes. The implementation of "walking tests" helps to validate the functionality of the system Person-Shoe-Flooring.

WARNING: : ESD shoes are not suitable for electricians or while working on sources with any electric voltage.



DEFINITION

ESD - Electrostatic Discharge

Electrostatic discharge is caused by an imbalance of potential on charged objects or people by contact or close proximity.

ESDS

Electrostatic Discharge Sensitive Device

EPA

Electrostatic Protected Area

Area where sensitive devices can be handled directly with minimum risk of electrostatic damage.

Electrostatic charge

Is produced by frictional contact and separation of two materials.

Resistance to ground (Rg) EN 61340

Is the resistance from a surface or an item within an EPA, measured with a suitable ohmmeter and test probe.

Latent damage

Is the damage caused by ESD to sensitive devices, which has the effect of reducing components reliability without causing immediate failure.



ESD SUSCEPTIBLE

The symbol has been used since 1984 and denotes components and subassemblies that are ESD susceptible.

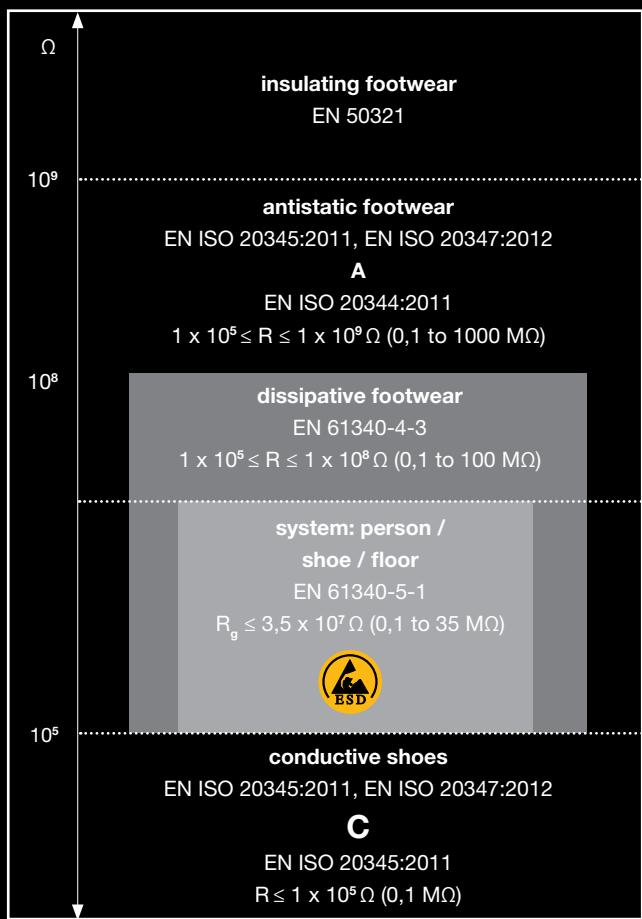


ESD PROTECTIVE

The symbol was introduced in addition to symbol No. 1 in 1993 and denotes ESD protective products such as antistatic mats, trucks, clothing, protective covering, cartons, materials, etc.

INFORMATION

Electrical resistance and protection against electrostatic phenomena. ESD-footwear as primary grounding in the system of person/ shoe/ floor



A and C: additional requirements of occupational- and safety shoes regarding electric property. R: electrical resistance. R_g : ground resistance.

For the daily function testing of the shoes the use of test stations has been established. There the resistance of person and shoe is measured. Attention should be paid to the separate measuring of the feet.

Resistance Terminology

10^3 Ohm =	0,001 MOhm =	1 kOhm
10^4 Ohm =	0,01 MOhm =	10 kOhm
10^5 Ohm =	0,1 MOhm =	100 kOhm
10^6 Ohm =	1 MOhm =	1.000 kOhm
10^7 Ohm =	10 MOhm	
10^8 Ohm =	100 MOhm	
10^9 Ohm =	1.000 MOhm =	1 GOhm
10^{10} Ohm =	10.000 MOhm =	10 GOhm
10^{11} Ohm =	100.000 MOhm =	100 GOhm
10^{12} Ohm =	1.000.000 MOhm =	1.000 GOhm

IGNITION SOURCE ELECTROSTATIC DISCHARGE



ATEX
ATMOSPERE EXPLOSIBLE
EXPLOSIVE ATMOSPHERE

IGNITION SOURCE ELECTROSTATIC DISCHARGE

Under certain conditions explosions may occur in technical plants which as a result can harm persons seriously. Due to this the necessity and meaning of explosion protection is getting more and more important. The basis of the explosion prevention is for example manifested in the ATEX directive of the European Union. ATEX comes from the French ATmosphère EXplosible. Areas subject to explosion hazards can be found in the chemical industry, while handling of inflammable liquids, gases, paints or coatings as well as in areas with intensive dust load like in printing houses, mills, grain silos or in the woodworking industry.

A major objective for the explosion protection is to avoid any ignition source. Besides obvious ignition sources like flames and sparks the electrostatic charge of persons and plant inventory should also be avoided as a person for example can be charged up to 30.000 Volt.

The minimum ignition energy (MIE) is an explosion prevention parameter for inflammable substances measured in millijoule (mJ). The MIE describes the ignition sensitivity due to static discharge of an explosive atmosphere. 2 to 3 kV is needed to cause a noticeable sensation to a person that reflects a MIE of approx. 0.7 mJ. Substances like Benzol already inflame at approx. 0.2 mJ. Besides gas-air mixtures dust-air mixtures also belong to explosive atmospheres.

An effective way of avoiding electrostatic discharge as an ignition source and to secure the workers is personnel grounding by using Abeba ESD shoes with ATEX marking. In combination with dissipative flooring Abeba ESD shoes avoid the built up of electric charge on the person's body and hereby the sudden discharge of the wearer. Europe-wide Abeba ATEX shoes are the first safety and occupational shoes to be certified for the use in explosive areas. The following standards and directives were considered:

Directive 1999/92/EG
EN 61340-4-3 (climate class 1)
CLC/TR 50404:2003



Shoes used in explosive areas zone 0, 1, 20 and 21 shall be dissipative with a resistance of less than 100 MΩ. Our shoes meet these requirements according to EN 61340-4-3 (metal balls in shoe on metal plate) and EN 61340-5-1 (person in shoe on metal plate). All Abeba ATEX shoes are certified according to EN 61340 with climate class 1.

In climate class 1 the shoe is preconditioned to 12% RH (relative humidity) and still needs to meet the requirement of a resistance less than 100 MΩ.

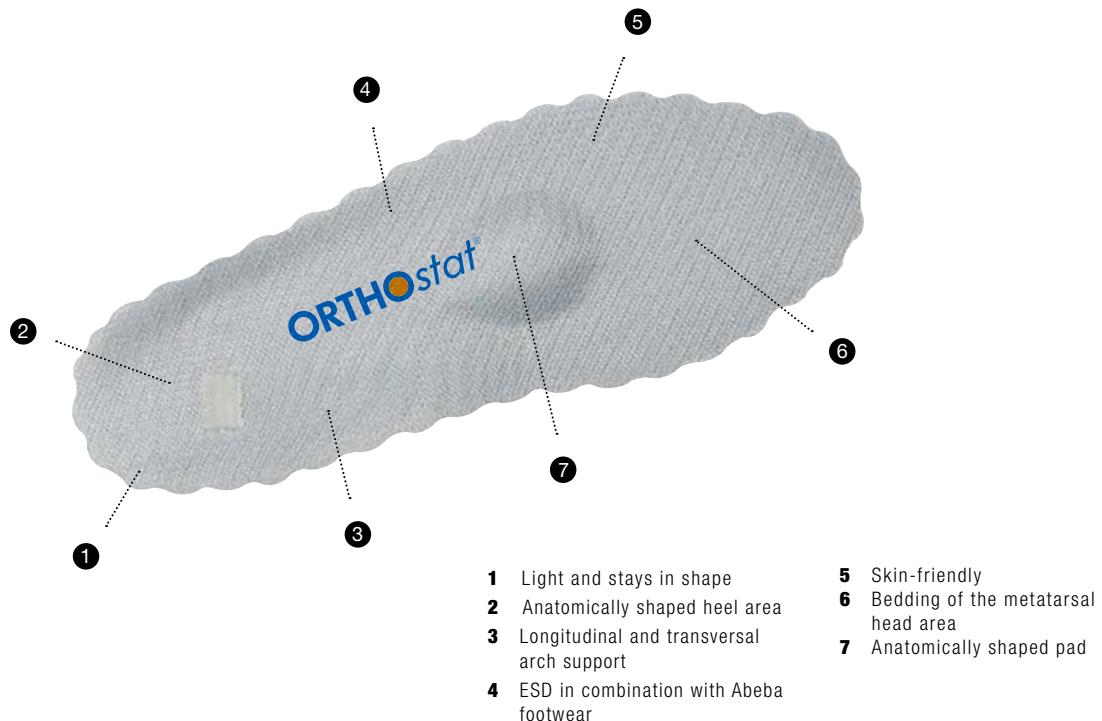
WALKING TEST

The experience shows that it is not enough just to control the resistance value of the ATEX/ ESD-shoes. To assure a sufficient protection against the static charge of employees, we recommend to add the walking test (according to EN 61340-4-5, charge must be below 100 V) to complete your security program for explosive areas.

If ATEX/ ESD-shoes are used the following facts should be considered:

- Effective ATEX/ ESD-protection is only assured by using ATEX/ ESD-shoes in combination with an ESD-floor
- Dirt or dust on the outsole may lead to an isolating layer
- Orthopaedic insoles and modifications must not affect the resistance of the shoe

ORTHOPEDIC INSOLES



ORTHOSTAT

With all orthopedic adaptation it has to be tested if the safety or occupational shoe still meets the requirements of the EN ISO 20345 or EN ISO 20347 standards. Together with the orthopedic specialist Doppler (www.doppler-online.com) we have developed the individually adaptable orthopedic insole ORTHOstat. By using this insole your shoes will remain certified according to EN ISO standard.

THE FOOT IS THE BASIS

Your customized orthopedic insoles ORTHOstat will have a direct impact on your foot and with this on your well-being.

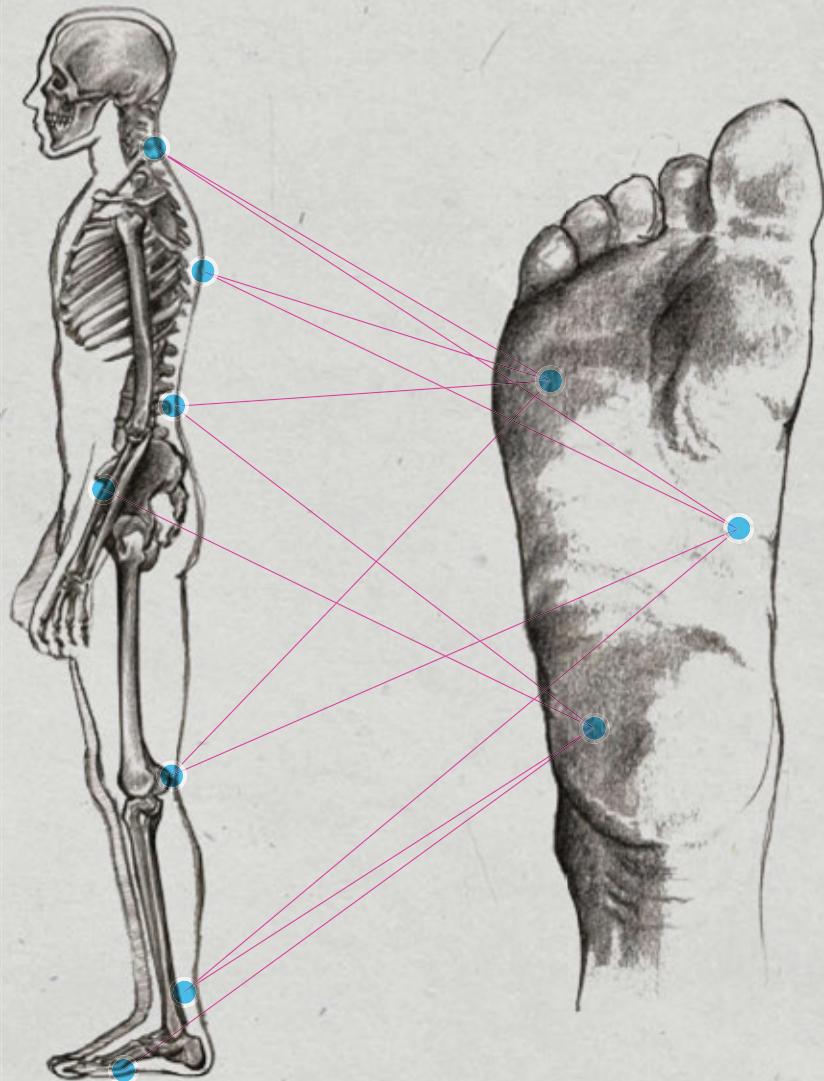
ORTHOstat®

There is a direct connection between the feet and various joints in our body which are frequently stressed by everyday use. Even small incorrect positions of the feet may have serious consequences for your knees, hips, back and with this on your complete well-being. The ORTHOstat insole relieves you from pain or even prevents its development.

- ▶ Compensation of biomechanical stress
- ▶ Maintains your manpower
- ▶ Reduces downtime

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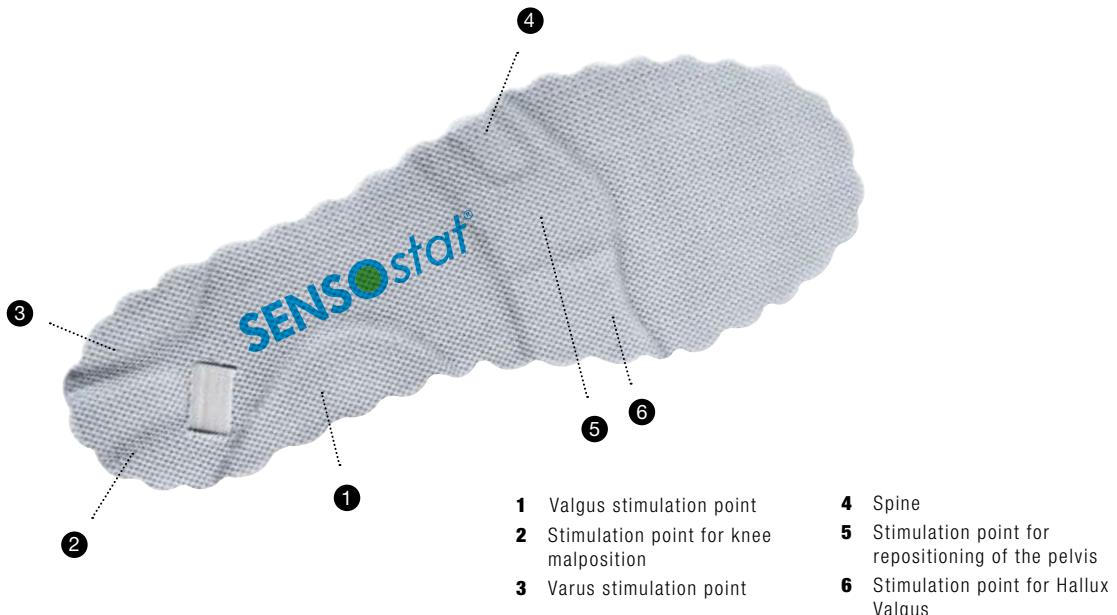
bones, 60 muscles, 33 joints
and 114 ligaments are forming one
of the most complex structure
of the human body,
the foot.



2.500

tons of weight are carried by the
feet every day (person of 70 kilo).
This corresponds to the weight
of 5 passenger trains.

SENSORIMOTOR INSOLES



SENSOSTAT

Also here it is essential that the shoe remains safe according to the EN ISO 20345 and EN ISO 20347 although orthopedic customization has been done to the insole. The sensorimotor insole SENSOstat has as well as the ORTHOstat insole been developed together with the specialist Doppler and your safety and occupational shoes will remain certified according to the EN ISO standards.

FROM THE FEET TO THE HEAD

The stimulation points on the individually customized SENSOstat insole are sending direct feedback to the brain stem to adapt the triggering of the body. By this the body comes back into balance and facilitates standing and walking. The position of the feet is long-term corrected and relieves knees, hips, the pelvis and your spine.

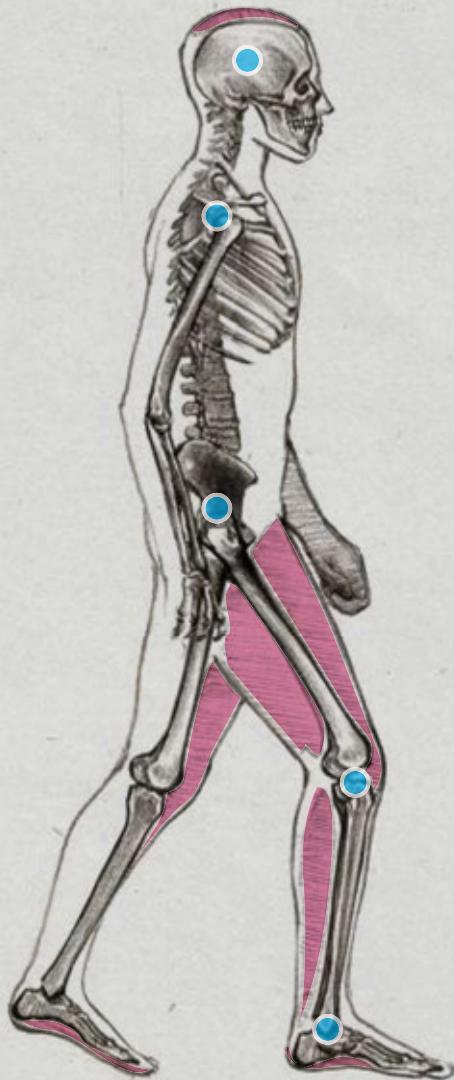
SENSOstat®

The effects:

- ▶ Straightening up due to "Relearning", motion sequence is being reprogrammed into the brain stem
- ▶ Body posture and gait pattern are being improved
- ▶ Triggering the brain by means of stimulation areas
- ▶ The muscles are being strengthened
- ▶ Selective impulses are being used to positively influence the locomotor system
- ▶ The joints are being relieved
- ▶ Wrong posture or motion patterns are being fixed systematically
- ▶ Discomfort is being resolved conservatively long-term

96

reflex zones are mostly positioned on
the sole of the foot but also
from the arch up to
the ankle.



220.000.000

steps are walked by a person during
its life which corresponds to
160.000 kilometers. We are walking
4 times around the globe.

the ORIGINAL





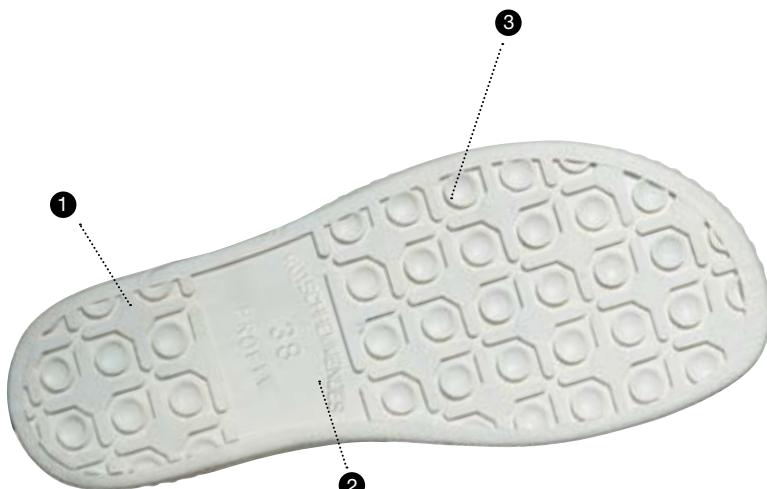
THE ORIGINAL

THE CLOG THAT CONVINCES

An all-rounder for the highest demands in quality, comfort and design, which won't let you down on difficult floors thanks to its high slip resistance.

Whether conventional, colourful or with smart design the Original is always the right choice for work or leisure time. Every buckle is corrosion-resistant and nickel-free.

WWW.ABEBA.COM



HIGHLIGHTS

- Sanitized® treated
- TÜV GS - tested safety

TECHNOLOGY

HEEL STRAP

adjustable, foldable



PERFORATION

for good ventilation



OUTSOLE

1_SRC slip resistance

according to EN ISO 20347:2012

2_Resistant

to animal fats, oil and fuel

3_Cross/ circle profile



THE ORIGINAL

NEW



OB

 micro

77021

CE, EN ISO 20347:2012 OB, E, FO, SRC
Size 35-47 | microfiber white | insole microfiber |
TPU-outsole | heel strap foldable, adjustable



NEW



OB

 micro

77031

CE, EN ISO 20347:2012 OB, E, FO, SRC
Size 35-47 | microfiber black | insole microfiber |
TPU-outsole | heel strap foldable, adjustable





NEW



OB

micro

77030

CE, EN ISO 20347:2012 OB, E, FO, SRC

Size 35-47 | microfiber black, perforated | insole microfiber |

TPU-outsole | heel strap foldable, adjustable

NEW



OB

micro

77020

CE, EN ISO 20347:2012 OB, E, FO, SRC

Size 35-47 | microfiber white, perforated | insole microfiber |

TPU-outsole | heel strap foldable, adjustable



THE ORIGINAL



OB

7021

CE, EN ISO 20347:2012 OB, FO, SRC
Size 35-47 | smooth leather white | insole leather | heel strap
foldable, adjustable



OB

7031

CE, EN ISO 20347:2012 OB, FO, SRC
Size 35-47 | smooth leather black | insole leather | heel strap
foldable, adjustable



OB

7030

CE, EN ISO 20347:2012 OB, FO, SRC
Size 35-47 | smooth leather black, perforated | insole leather | heel
strap foldable, adjustable



OB

7020

CE, EN ISO 20347:2012 OB, FO, SRC
Size 35-47 | smooth leather white, perforated | insole leather |
heel strap foldable, adjustable

**OB****7204**

CE, EN ISO 20347:2012 OB, FO, SRC

Size 35-47 | smooth leather white with pattern | insole leather | heel strap foldable, adjustable | heel cushion

**OB****7207**

CE, EN ISO 20347:2012 OB, FO, SRC

Size 35-43 | smooth leather white/ blue with pattern | insole leather | heel strap foldable, adjustable | heel cushion

**OB****7205**

CE, EN ISO 20347:2012 OB, FO, SRC

Size 35-47 | smooth leather white with pattern | insole leather | heel strap foldable, adjustable | heel cushion

**_INFORMATION**

Additionally to these models in stock we can offer you custom-made designs.

Prices and lead time on request.

The minimum order quantity is around 300 pairs and can be ordered in assortments of 10 pairs per size.





THE ORIGINAL



OB

antistatic

5013

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 35-47 | smooth leather white | heel patch leather | heel strap foldable, adjustable



OB

antistatic

5081

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 35-43 | smooth leather white/ mint | heel patch leather | heel strap foldable, adjustable



OB

7091

CE, EN ISO 20347:2012 OB, FO, SRC

Size 35-43 | smooth leather mint/ white | insole leather | heel strap foldable, adjustable



OB

7081

CE, EN ISO 20347:2012 OB, FO, SRC

Size 35-43 | smooth leather blue/ white | insole leather | heel strap foldable, adjustable

**OB****antistatic****5007**

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 35-47 | smooth leather white, perforated | heel patch leather | heel strap foldable, adjustable

**OB****antistatic****5080**

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 35-43 | smooth leather white/ mint, perforated | heel patch leather | heel strap foldable, adjustable

**OB****7090**

CE, EN ISO 20347:2012 OB, FO, SRC

Size 35-43 | smooth leather mint/ white, perforated | insole leather | heel strap foldable, adjustable

**OB****7080**

CE, EN ISO 20347:2012 OB, FO, SRC

Size 35-43 | smooth leather blue/ white, perforated | insole leather | heel strap foldable, adjustable



THE ORIGINAL



OB

7201

CE, EN ISO 20347:2012 OB, FO, SRC
Size 35-47 | smooth leather white/ black with pattern | insole
leather | heel strap foldable, adjustable | heel cushion



OB

7212

CE, EN ISO 20347:2012 OB, FO, SRC
Size 35-47 | smooth leather black/ white with pattern | insole
leather | heel strap foldable, adjustable | heel cushion



OB

7203

CE, EN ISO 20347:2012 OB, FO, SRC
Size 35-47 | smooth leather white/ blue with pattern | insole leather
| heel strap foldable, adjustable | heel cushion





OB

7050

CE, EN ISO 20347:2012 OB, FO, SRC
Size 35-47 | smooth leather white | insole leather | instep strap
adjustable



OB

7209

CE, EN ISO 20347:2012 OB, FO, SRC
Size 35-47 | smooth leather black | insole leather | heel strap
non-foldable, removable | instep strap adjustable | lining extremely
soft microfiber with Silver ions | heel cushion



OB

7208

CE, EN ISO 20347:2012 OB, FO, SRC
Size 35-47 | smooth leather white | insole leather | heel strap
non-foldable, removable | instep strap adjustable | lining extremely
soft microfiber with Silver ions | heel cushion

high ORIGINAL



OB

7111

OB



5011

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 36-42 | smooth leather black | heel patch leather | heel strap
foldable, adjustable | padded instep area | PU-outsole | wedge heel
45 mm | narrow fit



OB

7110

OB



5010

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 36-42 | smooth leather white | heel patch leather | heel strap
foldable, adjustable | padded instep area | PU-outsole | wedge heel
45 mm | narrow fit

**OB****7009****OB****5009**

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 36-42 | smooth leather black, perforated | heel patch leather | heel strap foldable, adjustable | PU-outsole | wedge heel 45 mm | narrow fit

**OB****7008****5008**

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 36-42 | smooth leather white, perforated | heel patch leather | heel strap foldable, adjustable | PU-outsole | wedge heel 45 mm | narrow fit

**OB****7002****OB****5004**

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

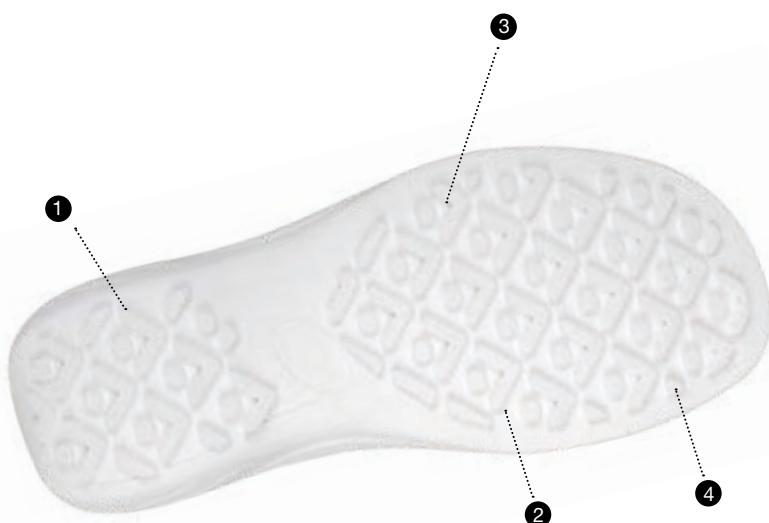
Size 36-42 | smooth leather white | heel patch leather | heel strap foldable, adjustable | PU-outsole | wedge heel 45 mm | narrow fit

**OB****7001****5001**

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 36-42 | smooth leather white, perforated | heel patch leather | heel strap foldable, adjustable | PU-outsole | wedge heel 45 mm | narrow fit

theORIGINAL⁺



A[®] micro



HIGHLIGHTS

- A-micro
- Sanitized[®] treated
- TÜV GS - tested safety

OUTSOLE

1_Antistatic/ ESD dissipative
according to EN 61340

2_SRC slip resistance
according to EN ISO 20347:2012

3_TPU sole
abrasion resistant

4_Resistant
to animal fats, oil and fuel

**OB**

micro

7521**OB**

micro

7531**OB**

micro

37521

CE, EN ISO 20347:2012 OB, A, E, FO, SRC
Size 36-42 | microfiber white | heel patch microfiber | heel strap
foldable, adjustable

**OB**

micro

37531

CE, EN ISO 20347:2012 OB, A, E, FO, SRC
Size 36-42 | microfiber black | heel patch microfiber | heel strap
foldable, adjustable

**OB**

micro

7530**OB**

micro

7520**OB**

micro

37530

CE, EN ISO 20347:2012 OB, A, E, FO, SRC
Size 36-42 | microfiber black, perforated | heel patch microfiber |
heel strap foldable, adjustable

**OB**

micro

37520

CE, EN ISO 20347:2012 OB, A, E, FO, SRC
Size 36-42 | microfiber white, perforated | heel patch microfiber |
heel strap foldable, adjustable



DYNAMIC





DYNAMIC

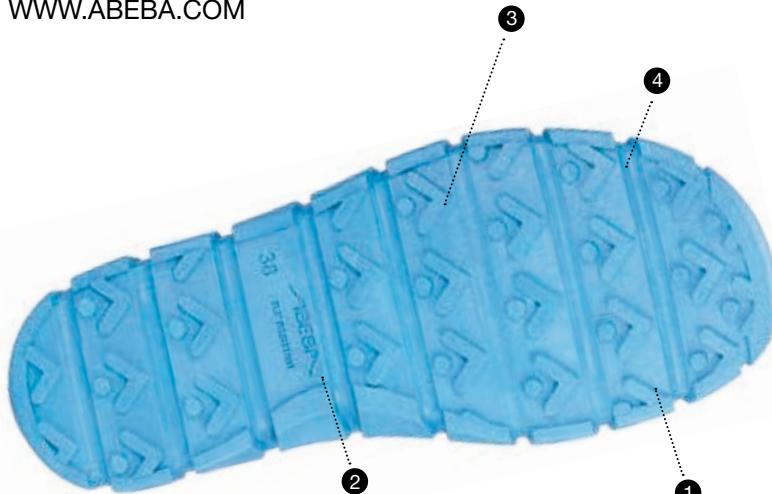
ATHLETIC DESIGN WITH LIFESTYLE

The ABEBA „dynamic“ range sets new standards for innovative designs and perfect wearing comfort, supported by our replaceable „acc Wave“ insole.

The natural shape of the lasts conveys a sort of barefoot feeling and offers a stable foothold supported by the anatomically formed insole with a moulded heel area. Several flexing zones on the outsole support the bending performance and ensure your feet to roll off properly.

The styles of the „dynamic“ range exceed the requirements of the standards by innovative, tough upper materials and the technology of the ESD-compliant TPU outsole with its amazing slip resistance.

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HIGHLIGHTS

- Sanitized® treated
- TÜV GS - tested safety

TECHNOLOGY

Antistatic/ ESD dissipative
according to EN 61340

ATEX
according to EN 61340-4-3,
climate class 1

OUTSOLE

1_SRC slip resistance
according to EN ISO 20347:2012

2_TPU sole
abrasion resistant

3_Resistant
to animal fats, oil and fuel

4_Flexing zones
walking comfort

INSOLE

**REPLACEABLE ACC WAVE
(AIR CLIMA COMFORT)**
art. 3574,
for more information see notes on
page 112-113



All styles of our Dynamic range
are suitable for orthopedic
insole ORTHOstat.



DYNAMIC



OB

7310

OB



37310

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-48 | smooth leather white with pattern | heel strap foldable,
adjustable | replaceable acc Wave insole (art. 3574)



OB

7312

OB



37312

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-48 | smooth leather white/ blue with pattern | heel strap
foldable, adjustable | replaceable acc Wave insole (art. 3574)



**OB****7313****OB****37313**

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-48 | smooth leather white/ red with pattern | heel strap
foldable, adjustable | replaceable acc Wave insole (art. 3574)**OB****7315****OB****37315**

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-48 | smooth leather black/ brown with pattern | heel strap
foldable, adjustable | replaceable acc Wave insole (art. 3574)

**DYNAMIC****OB**A[®] micro**7335****OB**A[®] micro**7331****OB**A[®] micro**37335**

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-48 | microfiber white/ black | seamless upper | heel strap
non-foldable, adjustable | replaceable acc Wave insole (art. 3574)**OB**A[®] micro**37331**

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-48 | microfiber black/ blue | seamless upper | heel strap
non-foldable, adjustable | replaceable acc Wave insole (art. 3574)**OB**A[®] micro**7332****OB**A[®] micro**37332**

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-48 | microfiber black/ red | seamless upper | heel strap
non-foldable, adjustable | replaceable acc Wave insole (art. 3574)**OB**A[®] micro**37333**

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-48 | microfiber black/ yellow | seamless upper | heel strap
non-foldable, adjustable | replaceable acc Wave insole (art. 3574)



OB

micro

7345



OB

micro

7341

OB



micro

37345

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-48 | microfiber white/ black with **white breathable textile inlays** | heel strap non-foldable, adjustable | replaceable acc Wave insole (art. 3574)

OB



micro

37341

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-48 | microfiber black/ blue with **black breathable textile inlays** | heel strap non-foldable, adjustable | replaceable acc Wave insole (art. 3574)

OB

micro

7342



OB



micro

37342

OB



micro

37343

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-48 | microfiber black/ red with **black breathable textile inlays** | heel strap non-foldable, adjustable | replaceable acc Wave insole (art. 3574)

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-48 | microfiber black/ yellow with **black breathable textile inlays** | heel strap non-foldable, adjustable | replaceable acc Wave insole (art. 3574)

**DYNAMIC**

NEW

**OB**

micro

7366**OB**

micro

37366

CE, EN ISO 20347:2012 OB, A, E, FO, SRC
Size 35-48 | microfiber grey/ white | heel strap non-foldable,
adjustable | replaceable acc Wave insole (art. 3574)



HACCP

**OB**

micro

7360**OB**

micro

37360

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-48 | microfiber white | heel strap non-foldable, adjustable |
replaceable acc Wave insole (art. 3574)

**OB**

micro

7361**OB**

micro

37361

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-48 | microfiber black | heel strap non-foldable, adjustable |
replaceable acc Wave insole (art. 3574)





OB

7365

OB

7362

OB

**37365**

OB

**37362**

CE, EN ISO 20347:2012 OB, A, E, FO, SRC
 Size 35-48 | microfiber grey/ black | heel strap non-foldable,
 adjustable | replaceable acc Wave insole (art. 3574)



CE, EN ISO 20347:2012 OB, A, E, FO, SRC
 Size 35-48 | microfiber grey/ blue | heel strap non-foldable,
 adjustable | replaceable acc Wave insole (art. 3574)



OB

7363

OB

7364

OB

**37363**

OB

**37364**

CE, EN ISO 20347:2012 OB, A, E, FO, SRC
 Size 35-48 | microfiber grey/ red | heel strap non-foldable,
 adjustable | replaceable acc Wave insole (art. 3574)



CE, EN ISO 20347:2012 OB, A, E, FO, SRC
 Size 35-48 | microfiber grey/ yellow | heel strap non-foldable,
 adjustable | replaceable acc Wave insole (art. 3574)



easy





EASY

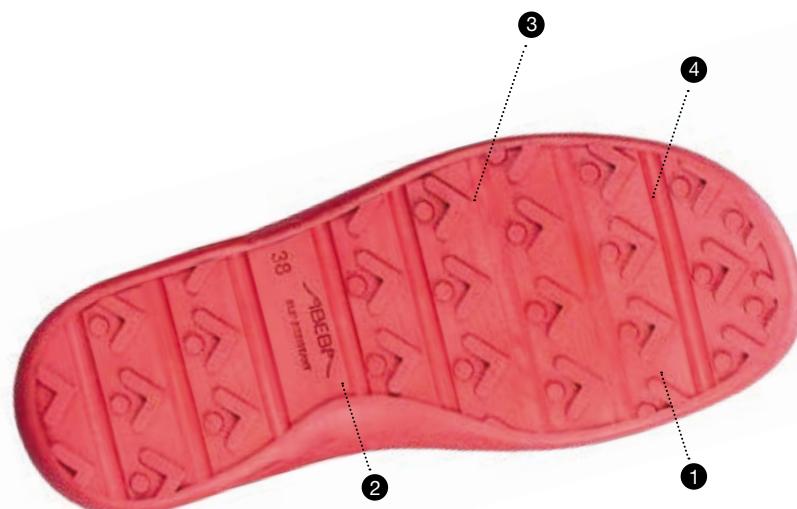
FASHION FADES, ONLY STYLE REMAINS THE SAME.
(COCO CHANEL)

Broaden your horizon. The ABEBA „Easy“ range proves that you don't have to compromise your style at work. We can offer you an allround carefree package made out of wearing comfort, perfect fit, technology, functionality and design.

Our shoes support your poise by their innovative walking sole with special profile and high slip resistance while your feet experience a maximum comfort through naturally shaped lasts, flexing zones in the walking sole and replaceable „acc Wave“ insoles.

Try out and enjoy the ABEBA „Easy“!

WWW.ABEBA.COM



HIGHLIGHTS

- Sanitized® treated
- TÜV GS - tested safety

TECHNOLOGY

Antistatic/ ESD dissipative
according to EN 61340

ATEX
according to EN 61340-4-3,
climate class 1

OUTSOLE

1_SRC slip resistance
according to EN ISO 20347:2012

2_TPU sole
abrasion resistant

3_Resistant
to animal fats, oil and fuel

4_Flexing zones
walking comfort

INSOLE

**REPLACEABLE ACC WAVE
(AIR CLIMA COMFORT)**

art. 3573,
for more information see notes on
page 112-113



All styles of our Easy range
are suitable for orthopedic
insole ORTHOstat.



EASY



OB

7630

OB



37630

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-48 | smooth leather white, perforated | heel strap foldable, adjustable | replaceable acc Wave insole (art. 3573)



OB

7631

OB



37631

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-48 | smooth leather black, perforated | heel strap foldable, adjustable | replaceable acc Wave insole (art. 3573)



OB

micro

7621

OB



micro

37621

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-43 | microfiber patent black | heel strap non-foldable, adjustable | replaceable acc Wave insole (art. 3573)



OB

micro

7620

OB



micro

37620

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-43 | microfiber patent white | heel strap non-foldable, adjustable | replaceable acc Wave insole (art. 3573)





OB

7622

OB

**37622**

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-48 | smooth leather white/ blue | heel strap non-foldable, adjustable | replaceable acc Wave insole (art. 3573)



OB

7623

OB

**37623**

CE, EN ISO 20347:2012 OB, A, E, FO, SRC

Size 35-43 | smooth leather white/ red | heel strap non-foldable, adjustable | replaceable acc Wave insole (art. 3573)



rubber



RUBBER

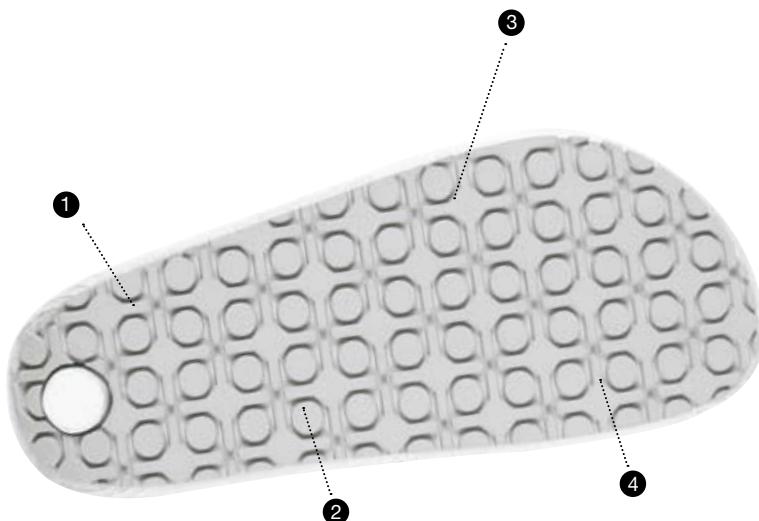
THE CLOG WITH RUBBER SOLE

Are you familiar with the requirements for appropriate footwear?

Especially in working areas where aggressive cleaning agents attack common soles, you're on the safe side with „rubber“. Its rubber sole features acid and base resistance and complies with the special rules to slip resistance on floors with ceramic tiles.

With its shock absorbing midsole and the anatomically shaped footbed as well as the leather insole, our rubber brings you through a hard working day easily.

WWW.ABEBA.COM



HIGHLIGHTS

- Sanitized® treated
- TÜV GS - tested safety

TECHNOLOGY

ANTISTATIC/ ESD DISSIPATIVE

according to EN 61340

HEEL STRAP

adjustable and foldable



fixed with adjustable fastening



PERFORATION

for good ventilation



OUTSOLE

1_SRC slip resistance
according to EN ISO 20347:2012

2_Rubber sole
abrasion resistant

3_Resistant
to acid, base and fuel

4_Cross/ circle profile

**RUBBER****OB****9200****OB****5200**

CE, EN ISO 20347:2012 OB, A, FO, WRU, SRC
Size 36-47 | smooth leather white | insole or heel patch leather |
heel strap foldable, adjustable

**OB****9250****OB****5250**

CE, EN ISO 20347:2012 OB, A, FO, WRU, SRC
Size 36-47 | smooth leather navy blue | insole or heel patch leather |
heel strap foldable, adjustable

**OB****9252**

CE, EN ISO 20347:2012 OB, A, FO, WRU, SRC
Size 36-47 | smooth leather black | insole leather | heel strap
foldable, adjustable





OB

9300**5300**

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 36-47 | smooth leather white, perforated | insole or heel patch
leather | heel strap foldable, adjustable

OB

9310**5310**

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 36-47 | smooth leather black, perforated | insole or heel patch
leather | heel strap foldable, adjustable

**RUBBER****OB****9100****OB****5100****OB****9150****5150**

CE, EN ISO 20347:2012 OB, A, FO, WRU, SRC

Size 36-47 | smooth leather white | insole or heel patch leather | heel strap non-foldable, adjustable | instep strap adjustable

**OB****9110**

CE, EN ISO 20347:2012 OB, A, FO, WRU, SRC

Size 36-47 | smooth leather black | insole leather | heel strap non-foldable, adjustable | instep strap adjustable

**OB****9230**

CE, EN ISO 20347:2012 OB, A, FO, WRU, SRC

Size 36-47 | smooth leather white with pattern | heel patch leather | heel strap non-foldable, adjustable





OB

9220**5220**

CE, EN ISO 20347:2012 OB, A, FO, WRU, SRC
Size 36-47 | smooth leather white | heel patch leather | heel strap non-foldable, adjustable



OB

9225**5225**

CE, EN ISO 20347:2012 OB, A, FO, WRU, SRC
Size 36-47 | smooth leather black | heel patch leather | heel strap non-foldable, adjustable



OB

9245**5245**

CE, EN ISO 20347:2012 OB, A, FO, SRC
Size 36-47 | smooth leather black with grey **breathable textile inlays** | heel patch leather | heel strap non-foldable, adjustable



OB

9240**5240**

CE, EN ISO 20347:2012 OB, A, FO, SRC
Size 36-47 | smooth leather white with grey **breathable textile inlays** | heel patch leather | heel strap non-foldable, adjustable



arrow





ARROW

THE CLOG WITH HIGH-END SOLE CONSTRUCTION

The shock absorbing PU-midsole guarantees an ideal balance of stability and cushioning effect. It protects your ligaments and joints even while standing or walking on a hard floor all day.

The walking sole has a high slip resistance and is abrasion-resistant thanks to its innovative tread pattern. A selection of premium upper materials as well as the variation of heel straps makes the Arrow the first choice for catering, healthcare and industry.

Our metal buckles and rivets are corrosion-resistant and nickel-free.

WWW.ABEBA.COM



HIGHLIGHTS

- Up to size 51
- Wide fit
- Sanitized® treated

TECHNOLOGY

ANTISTATIC/ ESD DISSIPATIVE

according to EN 61340

ATEX

according to EN 61340-4-3,
climate class 1

HEEL STRAP

adjustable and foldable



fixed with adjustable fastening



PERFORATION

for good ventilation



OUTSOLE

1_SRA slip resistance

according to EN ISO 20347:2012

2_Double-layer PU-sole or lightweight Mono-PU-sole

shock absorption, lightweight



ARROW



OB

micro

8220

OB



micro

38220

CE, EN ISO 20347:2012 OB, A, FO, SRA

Size 35-43 | microfiber white/ grey with pattern | heel patch
microfiber | heel strap foldable, adjustable

OB

micro

8230

OB



micro

38230

CE, EN ISO 20347:2012 OB, A, FO, SRA

Size 35-43 | microfiber white/ pink with pattern | heel patch
microfiber | heel strap foldable, adjustable



OB	Size 35-47	8300
OB	Size 48-51	8302
OB	Size 35-47	38300
OB	Size 48-51	38302

CE, EN ISO 20347:2012 OB, A, FO, SRA
microfiber white | heel patch microfiber | heel strap foldable,
adjustable



micro

OB	Size 35-47	8310
OB	Size 48-51	8312
OB	Size 35-47	38310
OB	Size 48-51	38312

CE, EN ISO 20347:2012 OB, A, FO, SRA
microfiber black | heel patch microfiber | heel strap foldable,
adjustable



micro



OB	Size 35-47	8330
OB	Size 48-51	8332
OB	Size 35-47	38330
OB	Size 48-51	38332

CE, EN ISO 20347:2012 OB, A, FO, SRA
microfiber black, perforated | heel patch microfiber |
heel strap foldable, adjustable



micro

OB	Size 35-47	8320
OB	Size 48-51	8322
OB	Size 35-47	38320
OB	Size 48-51	38322

CE, EN ISO 20347:2012 OB, A, FO, SRA
microfiber white, perforated | heel patch microfiber | heel strap
foldable, adjustable



micro



ARROW



OB

Size 35-47

8200

OB

Size 48-51

8202

OB



Size 35-47

38200

OB



Size 48-51

38202

CE, EN ISO 20347:2012 OB, A, FO, SRA
smooth leather white | heel patch microfiber | lining leather |
heel strap foldable, adjustable

OB

Size 35-47

8210

OB

Size 48-51

8212

OB



Size 35-47

38210

OB



Size 48-51

38212

CE, EN ISO 20347:2012 OB, A, FO, SRA
smooth leather black | heel patch microfiber | lining leather | heel
strap foldable, adjustable

OB



Size 35-47

35600

OB



Size 48-51

35602

CE, EN ISO 20347:2012 OB, A, FO, SRA
smooth leather white, perforated | heel patch microfiber | lining
leather | heel strap foldable, adjustable



**OB**

Size 35-47

8600**OB**

Size 48-51

8602**OB**

Size 35-47

38600**OB**

Size 48-51

38602**OB****8400****38400**

CE, EN ISO 20347:2012 OB, A, FO, SRA

Size 35-47 | smooth leather white | heel patch microfiber | lining leather | heel strap non-foldable, adjustable | instep strap adjustable



CE, EN ISO 20347:2012 OB, A, FO, SRA

smooth leather white, perforated | heel patch microfiber | lining leather | heel strap non-foldable, adjustable | padded instep with elastic band

NATURE



NATURE

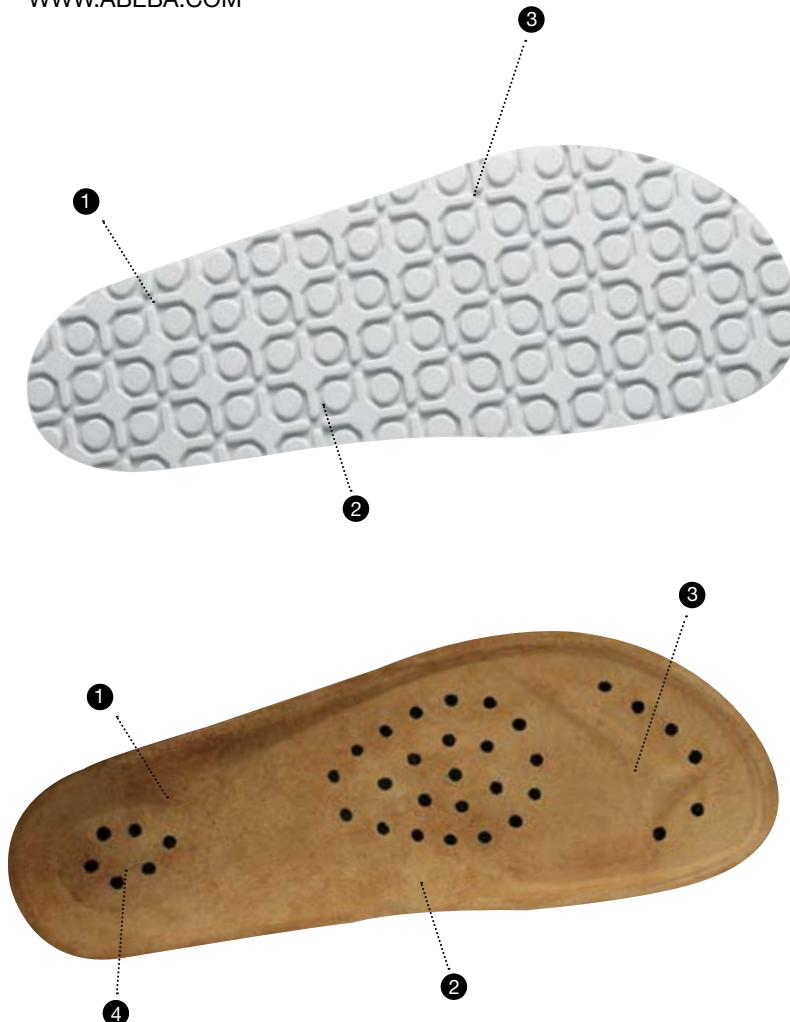
MULES AND CLOGS WITH CORK FOOTBED

The footbeds of the ABEBA „Nature“ range are characterised by high-value raw materials: natural cork and top quality natural latex allow the wearer to enjoy exceptionally high comfort, flexibility and an optimized cushioning effect.

Deep heel cup, cross support of the arch, inner and outer length support, toe gripper and the footbed edging result in excellent footing, promoting the natural standing position and facilitate to roll your feet from heel to toe. Your bodyweight is dispersed on the entire foot due to the anatomical shape of the footbed. The first class leather covering is especially skin-friendly and humidity absorbing. We take care of your safety as well as your comfort needs. The slip resistant walking sole made from special rubber features acid and base resistance as well as resistance to oil and fuel.

Feel naturally comfortable

WWW.ABEBA.COM



HIGHLIGHTS

- Cork footbed, leather covered
- Sanitized® treated
- TÜV GS - tested safety

TECHNOLOGY

ANTISTATIC/ ESD DISSIPATIVE

according to EN 61340

ATEX

according to EN 61340-4-3,
climate class 1

HEEL STRAP

fixed with adjustable fastening



PERFORATION

for good ventilation



OUTSOLE

1_SRC slip resistance

according to EN ISO 20347:2012

2_Rubber sole

abrasion resistant

3_Resistance

to acid, base and fuel

CORK FOOTBED

1_Skin-friendly

2_Respiration absorbing

3_Toe gripper

4_Shock absorption system

**NATURE****OB****8011****OB****4011**

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 34-43 | smooth leather white | 2 instep straps, adjustable | buckle fastening

**OB****8020****OB****4020**

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 34-43 | pull-up leather black | 2 instep straps, adjustable | buckle fastening

**OB****8022****OB****4022**

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 34-43 | pull-up leather aubergine | 2 instep straps, adjustable | buckle fastening

**OB****4086**

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 34-48 | velour leather ocean | 2 instep straps, adjustable | buckle fastening

**4080**

CE, EN ISO 20347:2012 OB, A, FO, SRC
Size 34-48 | smooth leather white | 2 instep straps, adjustable |
velcro fastening

**4085**

CE, EN ISO 20347:2012 OB, A, FO, SRC
Size 34-48 | smooth leather black | 2 instep straps, adjustable |
velcro fastening

**8096****4096**

CE, EN ISO 20347:2012 OB, A, FO, SRC
Size 34-48 | velour leather ocean | heel strap non-foldable,
adjustable | 2 instep straps, adjustable | buckle fastening

**4090**

CE, EN ISO 20347:2012 OB, A, FO, SRC
Size 34-48 | smooth leather white | heel strap non-foldable,
adjustable | 2 instep straps, adjustable | velcro fastening

**NATURE****OB****8040****OB****4040**

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 34-48 | smooth leather white | heel strap non-foldable,
adjustable | instep strap adjustable | buckle fastening**OB****8045****OB****4055**

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 34-48 | smooth leather black | heel strap non-foldable,
adjustable | instep strap adjustable | buckle fastening**OB****4045**

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 34-48 | smooth leather dark blue, perforated | heel strap
non-foldable, adjustable | instep strap adjustable | buckle fastening**OB****4050**

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 34-48 | smooth leather white, perforated | heel strap
non-foldable, adjustable | instep strap adjustable | buckle fastening

**OB****8060****4060**

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 34-43 | smooth leather white | heel strap non-foldable,
adjustable | instep strap adjustable | velcro fastening**OB****8061****4061**

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 34-43 | smooth leather black | heel strap non-foldable,
adjustable | instep strap adjustable | velcro fastening**OB****4075**

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 34-48 | grained leather black, perforated | lining leather | heel
strap non-foldable, adjustable | instep strap adjustable | velcro
fastening**OB****4070**

CE, EN ISO 20347:2012 OB, A, FO, SRC

Size 34-48 | grained leather white, perforated | lining leather | heel
strap non-foldable, adjustable | instep strap adjustable | velcro
fastening

Cushion



AIR CUSHION

TRENDY RETRO STYLE ON AN
EXTREMELY LIGHT SOLE

With the „air cushion“ range we proof that occupational shoes are not only functional and comply to the standards, they also convince with their stylish appearance.

With this range, we focus on safety as well as wearing comfort. The shoe is exceptionally light thanks to the permanently elastic softfoam of the slip resistant PU walking sole. A comfortable fit and an anatomically shaped insole gets you through the day stress-free.

The processing of high quality leather and lining materials paired with contemporary design brings out our quality standards.

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HIGHLIGHTS

- Replaceable insole
- Extremely light
- Sanitized® treated

TECHNOLOGY

ANTISTATIC/ ESD DISSIPATIVE

according to EN 61340

ATEX

according to EN 61340-4-3,
climate class 1

OUTSOLE

1_SRA slip resistance

according to ISO 20347:2012

2_Air cushion PU-sole

shock absorption

3_Resistance

to fuel

4_Exremely light sole

wearing comfort

INSOLE

REPLACEABLE INSOLE

art. 3551,
for more information see notes on
page 112-113



AIR CUSHION



01

2700

01



32700

CE, EN ISO 20347:2012 O1, SRA

Size 39-47 | grained leather white | lining, respiration absorbing | replaceable insole (art. 3551)



01

2710

01



32710

CE, EN ISO 20347:2012 O1, SRA

Size 39-47 | grained leather black | lining, respiration absorbing | replaceable insole (art. 3551)





01

**32300**

CE, EN ISO 20347:2012 O1, SRA

Size 35-47 | grained leather white, perforated | lining, respiration absorbing | replaceable insole (art. 3551)



01

**32310**

CE, EN ISO 20347:2012 O1, SRA

Size 39-47 | grained leather black, perforated | lining, respiration absorbing | replaceable insole (art. 3551)



01

micro

2370

01



micro

32370

CE, EN ISO 20347:2012 O1, SRA

Size 35-47 | microfiber white | instep area with elastic band | integrated footbed | decontaminable





AIR CUSHION



01

2600

01



32600

CE, EN ISO 20347:2012 O1, SRA

Size 35-47 | grained leather white | lining, respiration absorbing |
replaceable insole (art. 3551)



01

2610

01



32610

CE, EN ISO 20347:2012 O1, SRA

Size 35-47 | grained leather black | lining, respiration absorbing |
replaceable insole (art. 3551)





01

2650

01

**32650**

CE, EN ISO 20347:2012 O1, SRA

Size 35-47 | grained leather black | lining with Silver Point |
replaceable insole (art. 3551)

01

2620

01

**32620**

CE, EN ISO 20347:2012 O1, SRA

Size 35-47 | grained leather white | lining with Silver Point |
replaceable insole (art. 3551)

light



LIGHT

THE RIGHT CHOICE

With the „light“ range we offer the right occupational shoe for everyone who emphasises on technically sophisticated footwear and makes no compromises between quality, comfort and visual appearance.

Thanks to the characteristic PU sole the shoe is light and flexible but also sturdy and the built in shock absorber provides an ideal cushioning effect. With this range we have developed a shoe with a moderate heel gradient which relieves strains on joints, heel and back muscles. Our uniquely designed replaceable insoles offer a high wearing comfort.

We equipped the models with a special lining: Silverpoint provides an antibacterial protection by built in silver ions with an odor reducing and moisture absorbing effect.

Technology on „light“ soles.

WWW.ABEBA.COM



HIGHLIGHTS

- Special lining, respiration absorbing Silver ions, Silver fibers or Comfortemp®
- Sanitized® treated

TECHNOLOGY

ANTISTATIC/ ESD DISSIPATIVE

according to EN 61340

ATEX

according to EN 61340-4-3,
climate class 1

OUTSOLE

1_SRA slip resistance

according to EN ISO 20347:2012

2_PU sole

slip resistance, shock absorption,
lightweight

3_Resistant

to fuel

4_Shock absorber

cushioning

INSOLES

REPLACEABLE ACC WAVE

(AIR CLIMA COMFORT)

art. 3558 (open),
art. 3559 (closed),
for more information see notes on page
112-113



All styles of our light range
are suitable for orthopedic
insoles **ORTHOstat** and
SENSOstat.



All styles of the light range
are suitable for heel and
foot lift.



LIGHT



OB

1141

OB



31141

CE, EN ISO 20347:2012 OB, A, E, FO, SRA

Size 35-48 | smooth leather white | lining with Silver Point | heel strap foldable, adjustable | instep area with elastic band | replaceable acc Wave insole (art. 3558)



OB

1142

OB



31142

CE, EN ISO 20347:2012 OB, A, E, FO, SRA

Size 35-48 | smooth leather black | lining with Silver Point | heel strap foldable, adjustable | instep area with elastic band | replaceable acc Wave insole (art. 3558)



OB

1135

OB



31135

CE, EN ISO 20347:2012 OB, A, E, FO, SRA

Size 35-48 | smooth leather black | lining with Silver Point | heel strap non-foldable, adjustable | instep area with elastic band | replaceable acc Wave insole (art. 3558)



OB

1130

OB



31130

CE, EN ISO 20347:2012 OB, A, E, FO, SRA

Size 35-48 | smooth leather white | lining with Silver Point | heel strap non-foldable, adjustable | instep area with elastic band | replaceable acc Wave insole (art. 3558)



**OB****1178****OB****31178**

CE, EN ISO 20347:2012 OB, A, E, FO, SRA

Size 35-43 | smooth leather white/ grey | lining with Silver Point | heel strap non-foldable, adjustable, removable | instep area with lacing | replaceable acc Wave insole (art. 3558)

**OB**
micro
1180**OB**
micro
31180

CE, EN ISO 20347:2012 OB, A, E, FO, SRA

Size 35-43 | microfiber white | lining with Silver fibers | heel strap non-foldable, adjustable, removable | instep area with lacing | replaceable acc Wave insole (art. 3558)

**OB****1163****OB****31163**

CE, EN ISO 20347:2012 OB, A, E, FO, SRA

Size 35-43 | smooth leather white/ light blue | lining with Silver Point | heel strap non-foldable, adjustable | instep area with lacing | reflective stripes | replaceable acc Wave insole (art. 3558)

**OB****1160****OB****31160**

CE, EN ISO 20347:2012 OB, A, E, FO, SRA

Size 35-43 | smooth leather white/ red | lining with Silver Point | heel strap non-foldable, adjustable | instep area with lacing | reflective stripes | replaceable acc Wave insole (art. 3558)





LIGHT



01

1131

01



31131

CE, EN ISO 20347:2012 O1, FO, SRA

Size 35-48 | smooth leather white with grey **breathable textile inlays** | lining with Silver ions | double velcro fastening | replaceable acc Wave insole (art. 3559)



01

1136

01



31136

CE, EN ISO 20347:2012 O1, FO, SRA

Size 35-48 | smooth leather black with grey **breathable textile inlays** | lining with Silver ions | double velcro fastening | replaceable acc Wave insole (art. 3559)





01

1120

01

**31120**

CE, EN ISO 20347:2012 O1, FO, SRA

Size 35-48 | smooth leather white, perforated | lining with Silver Point | double velcro fastening | reflective stripes | replaceable acc Wave insole (art. 3559)



01

1121

01

**31121**

CE, EN ISO 20347:2012 O1, FO, SRA

Size 35-48 | smooth leather black, perforated | lining with Silver Point | double velcro fastening | reflective stripes | replaceable acc Wave insole (art. 3559)



01

1158

01

**31158**

CE, EN ISO 20347:2012 O1, FO, SRA

Size 35-48 | smooth leather white with **breathable textile inlays** | lining with Silver Point | replaceable acc Wave insole (art. 3559)

02

1151

02

**31151**

CE, EN ISO 20347:2012 O2, FO, SRA

Size 35-48 | smooth leather white | temperature regulating lining **Comfortemp®** with mPCM-Technology | replaceable acc Wave insole (art. 3559)



LIGHT



02

1132

02



31132

CE, EN ISO 20347:2012 O2, FO, SRA

Size 35-48 | smooth leather white | lining with Silver ions | instep area with elastic band | replaceable acc Wave insole (art. 3559)



02

1137

02



31137

CE, EN ISO 20347:2012 O2, FO, SRA

Size 35-48 | smooth leather black | lining with Silver ions | instep area with elastic band | replaceable acc Wave insole (art. 3559)



02

micro

1129

02



micro

31129

CE, EN ISO 20347:2012 O2, FO, SRA

Size 35-48 | microfiber black | lining with Silver fibers | instep area with elastic band | replaceable acc Wave insole (art. 3559)



02

micro

1128

02



micro

31128

CE, EN ISO 20347:2012 O2, FO, SRA

Size 35-48 | microfiber white | lining with Silver fibers | instep area with elastic band | replaceable acc Wave insole (art. 3559)





02

1133

02

**31133**

CE, EN ISO 20347:2012 O2, FO, SRA

Size 35-48 | smooth leather white | lining with Silver ions |
reflective stripes | replaceable acc Wave insole (art. 3559)

02

1138

02

**31138**

CE, EN ISO 20347:2012 O2, FO, SRA

Size 35-48 | smooth leather black | lining with Silver ions |
reflective stripes | replaceable acc Wave insole (art. 3559)

02

micro

1127

02



micro

31127

CE, EN ISO 20347:2012 O2, FO, SRA

Size 35-48 | microfiber black | lining with Silver fibers | replaceable
acc Wave insole (art. 3559)

02

micro

1126

02



micro

31126

CE, EN ISO 20347:2012 O2, FO, SRA

Size 35-48 | microfiber white | lining with Silver fibers | replaceable
acc Wave insole (art. 3559)

uni6



UNI6

EXPERIENCE THE FUTURE!

„Uni6“ combines design and technology to a perfect multifunctional shoe which is dedicated to the lifestyle of a sophisticated wearer by its sporty style, its excellent fit, by the choice of high-tech materials and a young and trendy sole design. For the design of the double layer outsole we took into account the most recent developments of work and sports medicine. The soft PU midsole ensures an even cushioning effect on the entire sole and the stabilization of the midfoot. The TPU outsole impresses technically by its ideal slip and abrasion resistance. Also for the upper we have chosen the most recent developments of materials. Hydrophobic leathers as well as a specific microfiber with breathable and at the same time water-repellent features are making these shoes especially suitable for wet areas. New innovative lining materials and the replaceable acc Wave insole ensure the best compensation of temperature and moisture for a perfect foot climate.

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HIGHLIGHTS

- Special lining, respiration absorbing
- Soft PU midsole
- Sanitized® treated

TECHNOLOGY

ANTISTATIC/ ESD DISSIPATIVE

according to EN 61340

ATEX

according to EN 61340-4-3,
climate class 1

OUTSOLE

1_SRC slip resistance

according to EN ISO 20347:2012

2_TPU sole

abrasion resistant

3_Resistant

to animals fats, oil and fuel

4_Flexing zones

walking comfort

INSOLE

REPLACEABLE ACC WAVE (AIR CLIMA COMFORT)

art. 3575,
for more information see notes on
page 112-113



All styles of our uni6 range
are suitable for orthopedic
insoles ORTHOstat and SENSOstat.



UNI6



01

micro

6795

01



micro

36795

CE, EN ISO 20347:2012 O1, FO, SRC

Size 35-48 | microfiber white | lining, respiration absorbing | instep area with velcro fastening | replaceable acc Wave insole (art. 3575)



01

micro

6796

01

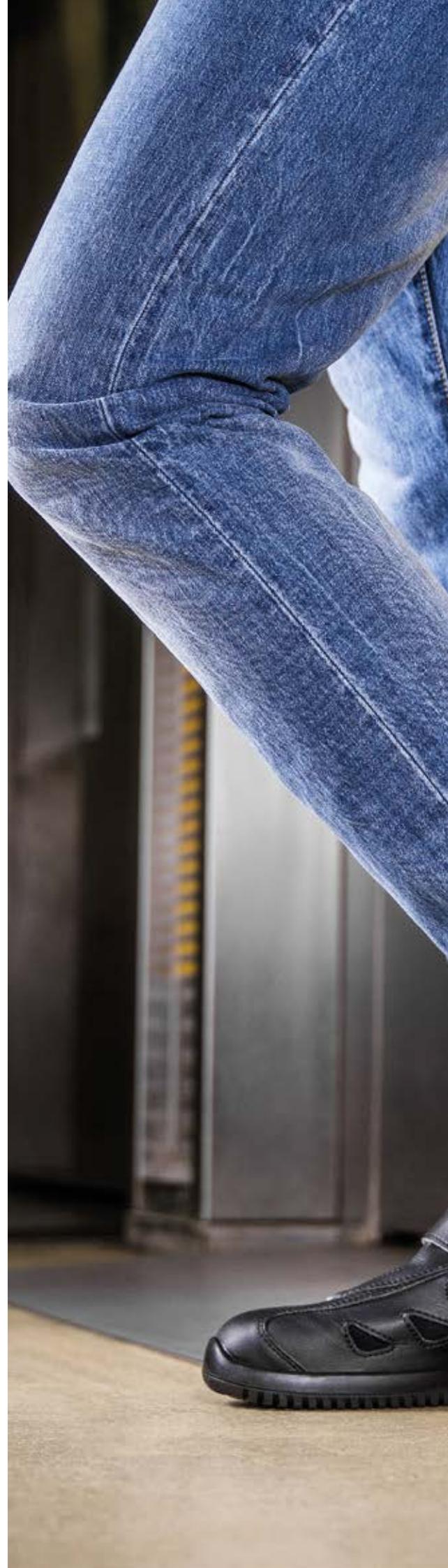


micro

36796

CE, EN ISO 20347:2012 O1, FO, SRC

Size 35-48 | microfiber black | lining, respiration absorbing | instep area with velcro fastening | replaceable acc Wave insole (art. 3575)





NEW



02

 micro

6740

02



 micro

36740

CE, EN ISO 20347:2012 O2, FO, SRC

Size 35-48 | microfiber white | lining with Silver Point | instep area with elastic band | replaceable acc Wave insole (art. 3575)



NEW



02

 micro

6741

02



 micro

36741

CE, EN ISO 20347:2012 O2, FO, SRC

Size 35-48 | microfiber black | lining with Silver Point | instep area with elastic band | replaceable acc Wave insole (art. 3575)





UNI6



01

6760

01



36760

CE, EN ISO 20347:2012 O1, FO, SRC

Size 35-48 | functional leather white with honeycomb pattern |
water-repellent | scratch-proof | lining with Silver Point |
replaceable acc Wave insole (art. 3575)

01

6761

01



36761

CE, EN ISO 20347:2012 O1, FO, SRC

Size 35-48 | functional leather black with honeycomb pattern |
water-repellent | scratch-proof | lining with Silver Point |
replaceable acc Wave insole (art. 3575)



01

6762

01

**36762**

CE, EN ISO 20347:2012 O1, FO, SRC

Size 35-48 | functional leather blue with honeycomb pattern |
water-repellent | scratch-proof | lining with Silver Point |
replaceable acc Wave insole (art. 3575)

01

6764

01

**36764**

CE, EN ISO 20347:2012 O1, FO, SRC

Size 35-48 | functional leather red with honeycomb pattern |
water-repellent | scratch-proof | lining with Silver Point |
replaceable acc Wave insole (art. 3575)

01

6763

01

**36763**

CE, EN ISO 20347:2012 O1, FO, SRC

Size 35-48 | functional leather navy blue | water-repellent |
scratch-proof | lining with Silver Point | replaceable acc Wave
insole (art. 3575)



UNI6



01

6731

01



36731

CE, EN ISO 20347:2012 O1, FO, SRC

Size 35-48 | smooth leather black, **microperforated** | lining with Silver Point | reflective stripes | replaceable acc Wave insole (art. 3575)

01

6730

01



36730

CE, EN ISO 20347:2012 O1, FO, SRC

Size 35-48 | smooth leather white, **microperforated** | lining with Silver Point | reflective stripes | replaceable acc Wave insole (art. 3575)

01

6721

01



36721

CE, EN ISO 20347:2012 O1, FO, SRC

Size 35-48 | velours black with **breathable textile inlays** | lining with Silver Point | reflective stripes | replaceable acc Wave insole (art. 3575)

01

6720

01



36720

CE, EN ISO 20347:2012 O1, FO, SRC

Size 35-48 | smooth leather white with **breathable textile inlays** | lining with Silver Point | reflective stripes | replaceable acc Wave insole (art. 3575)



02

6770

02

**36770**

CE, EN ISO 20347:2012 O2, FO, SRC

Size 35-48 | smooth leather white | lining with Silver Point |
reflective stripes | replaceable acc Wave insole (art. 3575)

02

6771

02

**36771**

CE, EN ISO 20347:2012 O2, FO, SRC

Size 35-48 | smooth leather black | lining with Silver Point |
reflective stripes | replaceable acc Wave insole (art. 3575)



UNI6



02

micro

6780

02



micro

36780

CE, EN ISO 20347:2012 O2, FO, SRC

Size 35-48 | microfiber white | lining with Silver Point | replaceable
acc Wave insole (art. 3575)



02

micro

6781

02



micro

36781

CE, EN ISO 20347:2012 O2, FO, SRC

Size 35-48 | microfiber black | lining with Silver Point | replaceable
acc Wave insole (art. 3575)





02

micro

6784

02

micro

6785

02



micro

36784

CE, EN ISO 20347:2012 O2, FO, SRC

Size 35-48 | microfiber grey/ yellow | lining with Silver Point |
replaceable acc Wave insole (art. 3575)

02



micro

36785

CE, EN ISO 20347:2012 O2, FO, SRC

Size 35-48 | microfiber grey/ black | lining with Silver Point |
replaceable acc Wave insole (art. 3575)

02

micro

6783

02

micro

6782

02



micro

36783

CE, EN ISO 20347:2012 O2, FO, SRC

Size 35-48 | microfiber grey/ red | lining with Silver Point |
replaceable acc Wave insole (art. 3575)

02



micro

36782

CE, EN ISO 20347:2012 O2, FO, SRC

Size 35-48 | microfiber grey/ blue | lining with Silver Point |
replaceable acc Wave insole (art. 3575)



01

6700



01

36700

CE, EN ISO 20347:2012 O1, FO, SRC

Size 35-48 | smooth leather white with **breathable textile inlays** | lining, respiration absorbing | reflective stripes | replaceable acc Wave insole (art. 3575)



01

6701



01

36701

CE, EN ISO 20347:2012 O1, FO, SRC

Size 35-48 | velours black with **breathable textile inlays** | lining, respiration absorbing | reflective stripes | replaceable acc Wave insole (art. 3575)



**01****6711****02****6752****01****36711**

CE, EN ISO 20347:2012 O1, FO, SRC
Size 35-48 | velours black | lining, respiration absorbing |
replaceable acc Wave insole (art. 3575)

**02****36752**

CE, EN ISO 20347:2012 O2, FO, SRC
Size 35-48 | smooth leather black/ brown | lining, respiration
absorbing | reflective stripes | replaceable acc Wave insole
(art. 3575)

**02****6750****02****36750**

CE, EN ISO 20347:2012 O2, FO, SRC
Size 35-48 | smooth leather white | lining, respiration absorbing |
replaceable acc Wave insole (art. 3575)

**02****6751****02****36751**

CE, EN ISO 20347:2012 O2, FO, SRC
Size 35-48 | smooth leather black | lining, respiration absorbing |
replaceable acc Wave insole (art. 3575)



Reflexor



REFLEXOR®

THE SHOE FOR AMBITIOUS INDIVIDUALISTS

Our „Reflexor®“ styles are made exclusively with premium calf leather and microfiber lining. Their distinguishing characteristic is the handmade high quality stitching.

The shoes on page 88 - 91 are even delivered with 2 replaceable footbeds. The active Reflexor® Massage footbed stimulates the foot's reflex zones by its knobs and enhances the blood circulation. You may also choose the smooth comfort footbed, covered with finest leather.

We also care about your safety. All Reflexor soles have got a medium heel with a wide step surface.

Your wellness at work.

WWW.ABEBA.COM



HIGHLIGHTS

- Special lining, respiration absorbing
- Massage active-footbed

TECHNOLOGY

ANTISTATIC/ ESD DISSIPATIVE

according to EN 61340

HAND-SEWN SEAM

for best walking comfort



OUTSOLE

1_SRB slip resistance

according to EN ISO 20347:2012

2_PU sole

extremely light

3_Resistant

to fuel

INSOLES

REPLACEABLE REFLEXOR® INSOLES

1_art. 3567 white, size 36-42,
art. 3568 grey, size 36-42

2_art. 3569 white, size 40-46,
art. 3570 grey, size 40-46

3_art. 3565, size 36-42,
art. 3566, size 40-46

for more information see notes
on page 113



Orthopedic insoles
ORTHOstat and
SENSOstat
partially possible



REFLEXOR®



REFLEXOR® MEN



OB

5840

OB



35840

CE, EN ISO 20347:2012 OB, A, E, SRB

Size 40-46 | smooth leather black, perforated | lining, respiration absorbing | heel strap foldable, adjustable | instep area with elastic band | 2 replaceable Reflexor® insoles (art. 3566/ 3570)



OB

5830

OB



35830

CE, EN ISO 20347:2012 OB, A, E, SRB

Size 40-46 | smooth leather white, perforated | lining, respiration absorbing | heel strap foldable, adjustable | instep area with elastic band | 2 replaceable Reflexor® insoles (art. 3566/ 3569)



**OB****5890****OB****35890**

CE, EN ISO 20347:2012 OB, A, E, SRB

Size 40-46 | velours-/ smooth leather combination black | lining, respiration absorbing | heel strap non-foldable, adjustable | instep area with double velcro fastening | 2 replaceable Reflexor® insoles (art. 3566/ 3570)

**01****5750****01****35750**

CE, EN ISO 20347:2012 O1, SRB

Size 40-46 | smooth leather white | lining, respiration absorbing | instep area with elastic band | 2 replaceable Reflexor® insoles (art. 3566/ 3569)

**01****5700****01****35700**

CE, EN ISO 20347:2012 O1, SRB

Size 40-46 | smooth leather white | lining, respiration absorbing | 2 replaceable Reflexor® insoles (art. 3566/ 3569)

**01****5710****01****35710**

CE, EN ISO 20347:2012 O1, SRB

Size 40-46 | smooth leather black | lining, respiration absorbing | 2 replaceable Reflexor® insoles (art. 3566/ 3570)





REFLEXOR®



REFLEXOR® LADIES



OB

6990



36990

CE, EN ISO 20347:2012 OB, A, E, SRB

Size 36-42 | velours-/ smooth leather combination black | lining, respiration absorbing | heel strap non-foldable, adjustable | instep area with double velcro fastening | 2 replaceable Reflexor® insoles (art. 3565/ 3568)



OB

6912



6902



OB

36902



CE, EN ISO 20347:2012 OB, A, E, SRB

Size 36-42 | smooth leather black | lining, respiration absorbing | triple velcro fastening | 2 replaceable Reflexor® insoles (art. 3565/ 3568)



CE, EN ISO 20347:2012 OB, A, E, SRB

Size 36-42 | smooth leather white | lining, respiration absorbing | triple velcro fastening | 2 replaceable Reflexor® insoles (art. 3565/ 3567)



**OB****6903****OB****36903**

CE, EN ISO 20347:2012 OB, A, E, SRB

Size 36-42 | smooth leather white | lining, respiration absorbing | heel strap foldable, adjustable | instep area with elastic band | 2 replaceable Reflexor® insoles (art. 3565/ 3567)

DGUV
112-191
(BGR 191)**OB****6913****OB****36913**

CE, EN ISO 20347:2012 OB, A, E, SRB

Size 36-42 | smooth leather black | lining, respiration absorbing | heel strap foldable, adjustable | instep area with elastic band | 2 replaceable Reflexor® insoles (art. 3565/ 3568)

DGUV
112-191
(BGR 191)**O1****6910****O1****36910**

CE, EN ISO 20347:2012 O1, SRB

Size 36-42 | smooth leather black | lining, respiration absorbing | 2 replaceable Reflexor® insoles (art. 3565/ 3567)

DGUV
112-191
(BGR 191)**O1****6900****O1****36900**

CE, EN ISO 20347:2012 O1, SRB

Size 36-42 | smooth leather white | lining, respiration absorbing | 2 replaceable Reflexor® insoles (art. 3565/ 3567)

DGUV
112-191
(BGR 191)



REFLEXOR®



1094



31094

Size 36-42 | smooth leather white | lining, respiration absorbing | integrated Reflexor® massage footbed

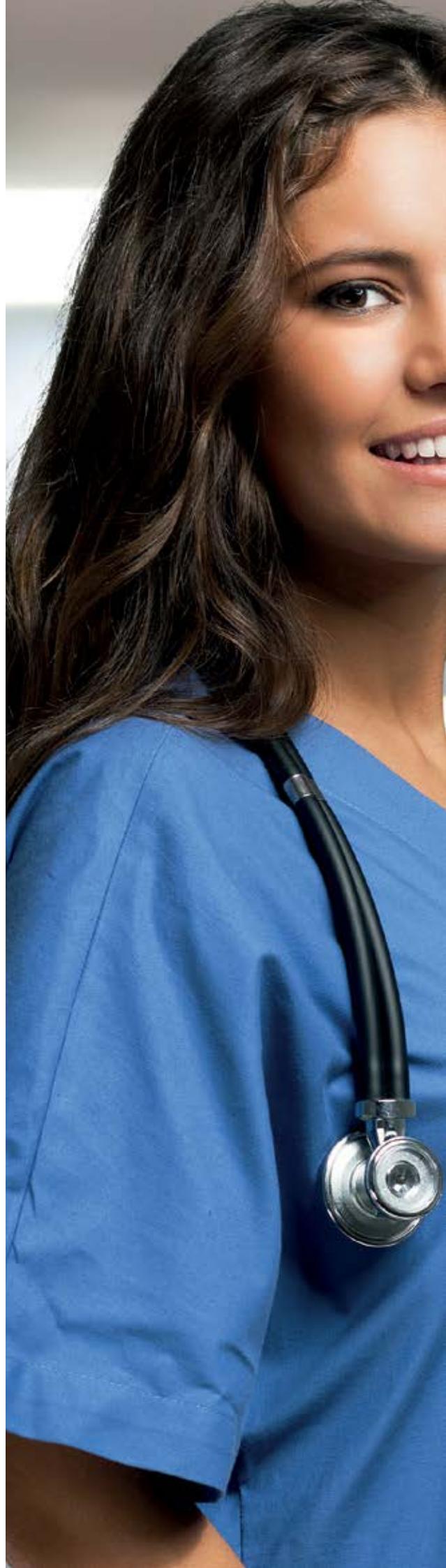


1092



31092

Size 36-42 | smooth leather black | lining, respiration absorbing | integrated Reflexor® massage footbed



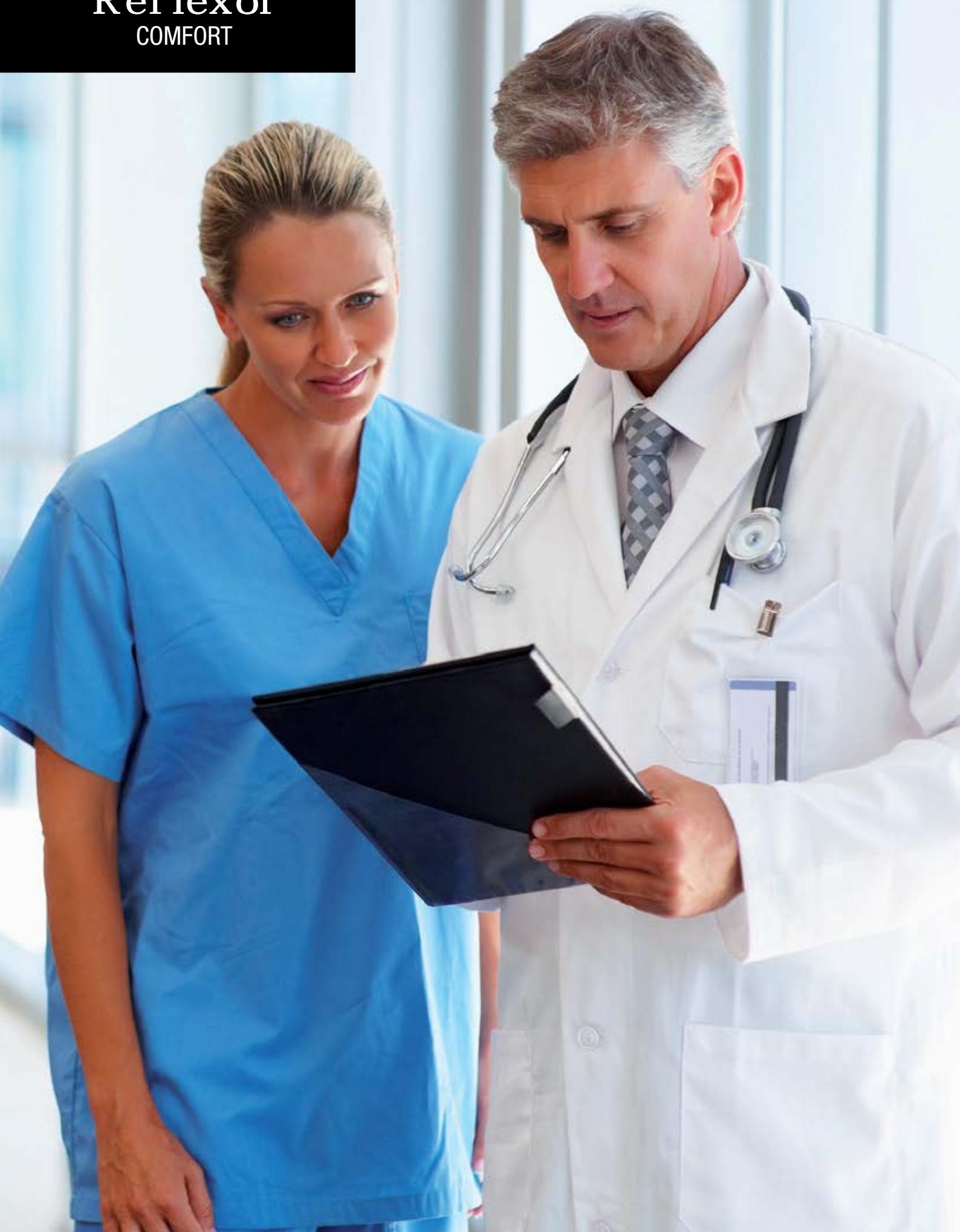
**1064****31064**

Size 36-42 | smooth leather white/ black | lining, respiration absorbing | heel strap non-foldable, adjustable | instep area with elastic band | integrated Reflexor® massage footbed

**6610****36610**

Size 36-42 | smooth leather black | lining, respiration absorbing | instep strap adjustable | integrated Reflexor® massage footbed

Reflexor
COMFORT





REFLEXOR® COMFORT



HIGHLIGHTS

- Special lining, respiration absorbing
- Comfort-width

TECHNOLOGY

ANTISTATIC/ ESD DISSIPATIVE
according to EN 61340

HAND-SEWN SEAM
for best walking comfort



OUTSOLE

1_SRB slip resistance
according to EN ISO 20347:2012

2_PU sole
extremely light

INSOLES

REFLEXOR® MASSAGE
active-footbed, replaceable
art. 3572 white,
for more information see notes
on page 112-113

**REFLEXOR® COMFORT****OB****6809****36809**

CE, EN ISO 20347:2012 OB, A, E, SRB

Size 36-43 | smooth leather white | lining, respiration absorbing | double velcro fastening | replaceable Reflexor® insole (art. 3572)

**OB****6819****36819**

CE, EN ISO 20347:2012 OB, A, E, SRB

Size 36-43 | smooth leather black | lining, respiration absorbing | double velcro fastening | replaceable Reflexor® insole (art. 3572)

**OB****6813****36813**

CE, EN ISO 20347:2012 OB, A, E, SRB

Size 36-43 | smooth leather black | lining, respiration absorbing | heel strap foldable, adjustable | instep area with elastic band | replaceable Reflexor® insole (art. 3572)

**OB****6803****36803**

CE, EN ISO 20347:2012 OB, A, E, SRB

Size 36-43 | smooth leather white | lining, respiration absorbing | heel strap foldable, adjustable | instep area with elastic band | replaceable Reflexor® insole (art. 3572)





OB

6874**36874**

CE, EN ISO 20347:2012 OB, A, E, SRB

Size 36-43 | smooth leather white | lining, respiration absorbing | heel strap non-foldable, adjustable | instep area with elastic band | replaceable Reflexor® insole (art. 3572)



OB

6872**36872**

CE, EN ISO 20347:2012 OB, A, E, SRB

Size 36-43 | velours black | lining, respiration absorbing | heel strap non-foldable, adjustable | instep area with elastic band | replaceable Reflexor® insole (art. 3572)



OB

6886

CE, EN ISO 20347:2012 OB, A, E, SRB

Size 36-43 | smooth leather black | lining, respiration absorbing | heel strap non-foldable, padded | instep area with lacing | replaceable Reflexor® insole (art. 3572)



SERVICE



**3000**

Size 34-42 | smooth leather black | ankle support padded | instep area with lacing | comfort footbed | heel 45 mm

**3081**

Size 36-42 | smooth leather black | lining, respiration absorbing | heel strap non-foldable, cushioned | instep area with lacing | integrated Reflexor® massage footbed

**01****3030**

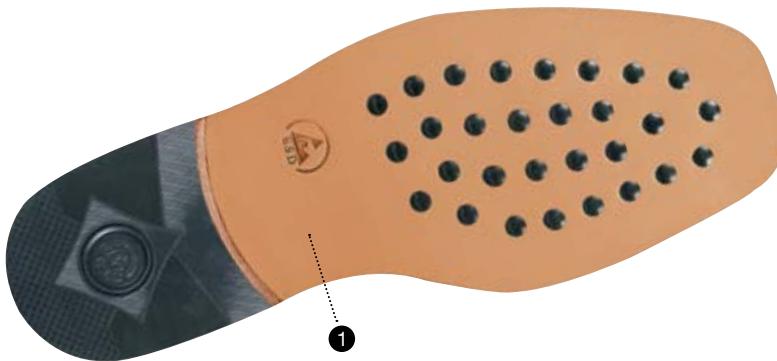
CE, EN ISO 20347:2012 O1, FO, SRC
Size 36-42 | smooth leather black | lining, respiration absorbing | velcro fastening over instep | integrated acc footbed

**7401**

Size 36-42 | calf leather black | integrated acc footbed

TIP
ALSO EXCELLENT FOR THE USE
IN THE CATERING SECTOR ARE OUR
REFLEXOR® COMFORT STYLES
ON PAGES 96 - 97.

MANAGER



HIGHLIGHT

- Heel totally composed of leather
- Calf leather upper and lining
- ESD dissipative

OUTSOLE

1_ Leather outsole
ESD compliant according to
EN 61340

**3120**

CE

Size 39-46 | calf leather black | lining calf leather |
top layer calf leather**3110**

CE

Size 39-46 | calf leather black | lining calf leather |
top layer calf leather**3130**

CE

Size 39-46 | calf leather black | lining calf leather |
top layer calf leather**3121**

CE

Size 39-46 | calf leather brown | lining calf leather |
top layer calf leather

BUSINESS
LADY



**3980**

Size 36-42 | smooth leather black | lining calf leather | instep area with lacing | heel 60 mm

**3990**

Size 36-42 | smooth leather black | lining calf leather | heel 60 mm

**3940**

Size 36-42 | smooth leather black | lining calf leather | heel 60 mm

**3920**

Size 36-42 | smooth leather black | lining calf leather | instep area with elastic band | integrated acc footbed | heel 40 mm

BUSINESS MEN



32922

CE, EN ISO 20347:2012 OB, A, SRA
Size 39-47 | smooth leather black | insole leather | lining calf
leather | rubber outsole



32923

CE, EN ISO 20347:2012 OB, A, SRA
Size 39-47 | smooth leather black | insole leather | lining calf
leather | rubber outsole

**01****32450**

CE, EN ISO 20347:2012 O1, SRA

Size 40-47 | smooth leather black | lining, respiration absorbing |
insole leather | outsole TPU**01****32430**

CE, EN ISO 20347:2012 O1, SRA

Size 40-47 | smooth leather black | lining, respiration absorbing |
insole leather | outsole TPU**01****32440**

CE, EN ISO 20347:2012 O1, SRA

Size 40-47 | smooth leather black | lining, respiration absorbing |
insole leather | outsole TPU

CLEAN ROOM



**3900**

Size* Gr. 1 - Gr. 5 | white | upper integrity 1750 antibacterial |
artificial leather sole | overshoe with elastic instep

***Size:**

Gr. 1 = 36-37 | Gr. 2 = 38-39 | Gr. 3 = 40-43 | Gr. 4 = 44-46 | Gr. 5 = 47-48

**3910**

Size* Gr. 1 - Gr. 5 | light blue | upper integrity 1750 antibacterial |
artificial leather sole | overshoe with elastic instep

**3620**

CE, EN ISO 20347:2012 OB, A, E, SRA
Size 35-47 | microfiber white | fixde gaitor, cleanroom textile



individual solutions on request

The special purpose shoe shown here is only an example for individual solutions. Tell us about your requirements and together we will find solutions best suited to meet your demands within a short time. Just give us a call!

**AUTO-
CALVABLE**



AUTOCLAVABLE

FOR MAXIMUM HYGIENE

Reusable and temperature-stable clothes and equipment are processed by autoclaving to kill all germs and bacteria. This is done mainly in medical areas, microbiological or bio molecular research institutes as well as in the food and pharmaceutical industry.

The ABEBA autoclavable clogs may be treated by autoclaving at 135°C 5 min to meet the requirements of the necessary sterilising level. They offer a slip resistant walking sole and are ESD dissipative according to EN 61340.

A foldable heel strap assures stability while standing.

WWW.ABEBA.COM



TIP

TO AVOID ANY DAMAGES OF THE SHOES PLEASE MAKE SURE THEY ARE NOT TOUCHING EACH OTHER DURING THE AUTOCLAVING PROCESS.



HIGHLIGHTS

- Autoclavable special material
- Autoclavable at 135°C, 5 min (no additives)



- Washable at 60°C (no additives)



TECHNOLOGY

ANTISTATIC/ ESD DISSIPATIVE

according to EN 61340

HEEL STRAP

adjustable, foldable



OUTSOLE

1_SRC slip resistance

according to EN ISO 20347:2012

2_Sole

abrasion resistant



AUTOCLAVABLE



OB

9600

OB



39600

CE, EN ISO 20347:2012 OB, A, E, SRC

Double sizes* 35/**36** - 45/**46** | special material white | heel strap
foldable, adjustable | autoclavable



OB

9610

OB



39610

CE, EN ISO 20347:2012 OB, A, E, SRC

Double sizes* 35/**36** - 45/**46** | special material blue | heel strap
foldable, adjustable | autoclavable





OB

9620

OB

**39620**

CE, EN ISO 20347:2012 OB, A, E, SRC

Double sizes* 35/**36** - 45/**46** | special material green | heel strap foldable, adjustable | autoclavable

OB

9630

OB

**39630**

CE, EN ISO 20347:2012 OB, A, E, SRC

Double sizes* 35/**36** - 45/**46** | special material orange | heel strap foldable, adjustable | autoclavable**_INFORMATION*****Double sizes:**

Please use the size in bold when placing your order.

35/**36**, 37/**38**, 39/**40**,41/**42**, 43/**44**, 45/**46**



INSOLES

ACC WAVE

replaceable acc Wave insole (air clima comfort) | relieves muscles, ligaments and spine | cushioning over the whole surface | climate regulating and comfortable | antistatic/ ESD dissipative according to EN 61340

3558 »light« open Size 35–48

3559 »light« closed Size 35–48

3574 »dynamic« Size 35–48

3573 »easy« Size 35–48

3575 »uni6« Size 35–48



ACC WAVE

An insole with high wearing comfort. It supports the natural rolling movement of the foot and ensures an equal spreading of the pressure over the whole surface. The cushioning effect of the complete insole relieves muscles, ligaments, joints and the spine. Additionally the insole offers a constant circulation of air inside the shoe which keep your feet cooler and dry.



AIR CUSHION

replaceable insole for shoes with air cushion sole | antistatic/ ESD dissipative according to EN 61340

3551	grey	Size 35–47
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REFLEXOR® MEN

replaceable, microfiber covered Reflexor footbed | plain surface | antistatic/ ESD dissipative according to EN 61340

3569	white	Size 40–46
3570	anthracite	Size 40–46



REFLEXOR® LADIES

replaceable, microfiber covered Reflexor footbed | plain surface | antistatic/ ESD dissipative according to EN 61340

3567	white	Size 36–42
3568	anthracite	Size 36–42

REFLEXOR® MASSAGE

replaceable Reflexor Massage active-footbed | stimulates the blood circulation by massage knobs | orthopaedic footbed | antistatic/ ESD dissipative according to EN 61340

3565	anthracite	Size 36–42
3566	anthracite	Size 40–46
3572 »comfort«	anthracite	Size 36–43

TECHNICAL INFORMATION

BASIC REQUIREMENTS

	EN ISO 20347 OCCUPATIONAL SHOES	EN ISO 20345 SAFETY SHOES
anti-slip property (SRA, SRB or SRC)	OB	SB
energy absorption of toe cap	—	200 joules

ADDITIONAL REQUIREMENTS

closed heel area antistatic energy absorption of heel area	01	S1
same as O1 plus water penetration and water absorption	02	S2
same as O2 plus penetration resistance and profiled sole	03	S3

REQUIREMENTS | STANDARDS

OB 01 02 03 SB S1 S2 S3

BASIC REQUIREMENTS

toe protection (200 joules)		●	●	●	●		
anti-slip property (SRA, SRB or SRC)	●	●	●	●	●	●	●

ADDITIONAL REQUIREMENTS

energy absorption of heel area	E	○	●	●	●	○	●	●	●
heat insulation of the outsole	H1	○	○	○	○	○	○	○	○
cold insulation of the outsole	CI	○	○	○	○	○	○	○	○
penetration resistance	P	○	○	○	●	○	○	○	●
antistatic property	A	○	●	●	●	○	●	●	●

UPPER

water penetration and water absorption	WRU	○	●	●	○	●	●
--	-----	---	---	---	---	---	---

OUTSOLE

reaction on contact heat	HR0	○	○	○	○	○	○	○
fuel resistance	F0	○	○	○	○	○	●	●

● fulfills requirements

○ requirement may be fulfilled, but is optional

SLIP RESISTANCE ACCORDING TO EN ISO 20344-20347:2012

In 2004 the standards EN ISO 20344-20347:2004 have been introduced, supplemented in 2007 by appendix A, concerning requests for slip resistance which are now regulated by the latest standards EN ISO 20344-20347:2012.

For testing the slip resistance, the shoe is fixed in different positions in a measuring device and is drawn over various test floorings. The established value is called slip coefficient.

Tests are performed on various flooring materials such as ceramic tiles with SLS and steel floor with glycerol. Depending on the result of the tested shoe on ceramic tiles or steel floor or even on both, the slip resistance is classified into SRA, SRB or SRC. In standard EN ISO 13287:2007, replacing DIN 4843 part 100 earlier used in Germany, the testing processes are described in detail.

For more information please contact any authorised test and certification institute.



TECHNOLOGY

SLIP RESISTANCE EN ISO 20344-20347:2012

SRA

Slip resistance on floors with ceramic tiles with SLS (sodium lauryl ether sulfate solution)

SRB

Slip resistance on steel floor with glycerol

SRC

Slip resistance on floor with ceramic tiles with SLS and on steel floor with glycerol (SRC=SRA+SRB)

TECHNICAL INFORMATION



A[®]micro is an innovative high-tech material which is especially water-resistant and breathable. It even surpasses hydrophobic leather. It is washable up to 30°C without shrinking and anti-bacterial, which is making it perfect for the use in hygienic sensitive areas. Additionally it can be equipped with various treatments such as silver ions. Due to its special structure it is light and smooth but at the same time very tearproof and resistant. **A[®]micro** replicates leather visually without turning yellow due to direct sunlight.

MICROFIBER LINING

This material is a new breathable high-tech microfiber lining with an absorption capacity of 8 times its weight in water. It offers a maximum comfort and a complete dryness for a perfect foot climate.

- ▶ Absorbs moisture and desorbs it to the outside
- ▶ Breathable - antimicrobial - odor avoiding
- ▶ Temperature regulating
- ▶ Anti-allergy
- ▶ CO₂ neutral production
- ▶ Free of pollutants
- ▶ Odourless and tearproof

LINING WITH SILVER IONS

Garments treated with silver ions offer a special antibacterial effect. Due to this catalytic characteristic germs and bacteria are reduced as well as odors inside the shoe. This lining is breathable feels smooth.

LINING WITH SILVER FIBER

The special, silver fibres are manufactured by using pure silver and a certain thread; these are melted together in a special procedure so that they create a permanent physical connection. This newly formed textile fibre resp. textile yarn is now ready to be combined with all standard yarns and still keeps its functional properties.

These properties and effects are:

- ▶ Antimicrobiological effect = slows down the growth of bacteria which also minimises body-odour
- ▶ Oligodynamic effect = has got an antiseptic effect like copper, gold or silver etc. against certain pathogens
- ▶ Catalytic property = The usually very slow or inhibited reduction of resistant organic-chemical compounds is sped up (e.g. unpleasant odours are eliminated)

LINING COMFORTEMP[®]

Innovative mPCM-Technology developed by Freudenberg (micro-encapsulated Phase Change Material - micro-capsules equalizing temperature, bedded in non-woven materials).

- ▶ When body-temperature increases the micro-capsules change their physical state and become liquid for a cooling effect. The decrease of body temperature makes them turn back to solid for a warming effect.
- ▶ Excellent breathability and ideal transport of humidity provoke a comfortable, dry sensation.
- ▶ No matter if you are at work, doing sports or in your free time Comfortemp[®] provides you with your personal climate-balance.



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8600	53	35 - 47	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, FO, SRA	-
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9225	47	36 - 47	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, FO, WRU, SRC	-
9230	46	36 - 47	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, FO, WRU, SRC	-
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9252	44	36 - 47	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, FO, WRU, SRC	-
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31094	92	36 - 42	Occupational Shoes	mule	ESD dissipative		-
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31128	72	35 - 48	Occupational Shoes	slip-on	CE, EN ISO 20347	O2, FO, SRA	3559
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32440	105	40 - 47	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O1, SRA	-
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35600	52	35 - 47	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, FO, SRA	-
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Icons



ESD



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BREATHABLE TEXTILE



WASHABLE AT 30° C



WASHABLE AT 60° C



AUTOCLAVABLE



HACCP-COMPLIANT



IDENTIFICATION ACCORDING TO STANDARD



Size comparison table



Size comparison table

D Mondopoint RS mm	D/ F paris point	GB english size	USA	
			women	men
210	34	2	3,5	2,5
217	35	2,5	4,0	3,0
225	36	3,5	5,0	4,0
232	37	4	6,0	4,5
240	38	5	6,5	5,5
247	39	6	7,5	6,0
255	40	6,5	8,0	7,0
262	41	7,5	9,0	7,5
270	42	8	9,5	8,5
277	43	9	10,5	9,5
285	44	9,5	11,5	10,0
292	45	10,5	12,0	11,0
300	46	11,5	13,0	11,5
307	47	12	13,5	12,5
315	48	13	14,5	13,0